



Features

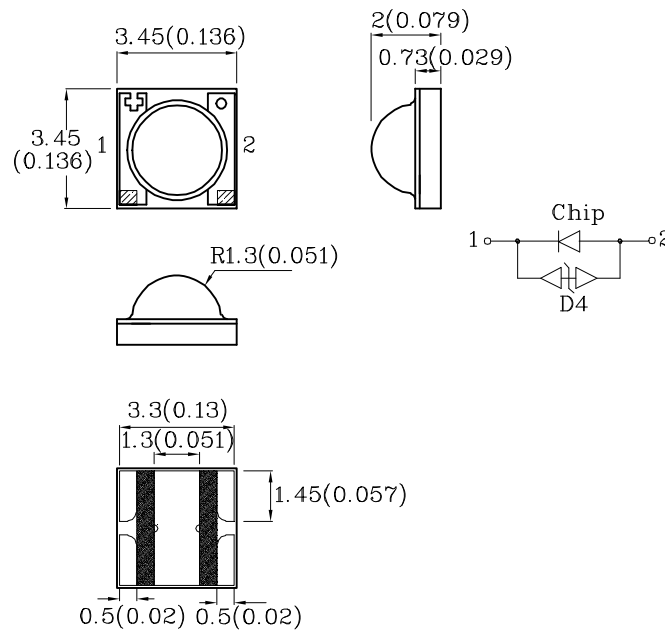
- 3.45mm X 3.45mm X 2.0mm SMD LED
- Zener diode provided for ESD Protection
- IR-reflow compatible
- White ceramic package with silicone resin
- Standard Package: 1,000pcs / Reel
- MSL (Moisture Sensitivity Level): 1
- RoHS compliant



ATTENTION
OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES



Package Schematics



Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is $\pm 0.2(0.008)$ unless otherwise noted.
3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

Part Number	Emitting Color (Material)	Lens-color	Φ_v (lm) [2] CIE127-2007* @ 350mA			Φ_v (lm) [2] CIE127-2007* @ 700mA	Viewing Angle 2 θ 1/2 [1]
			code.	min.	max.	typ.	
XZNWF160SCA	Cool White (InGaN)	Water Clear	B13*	80*	90*	99.5*	110°
			B14*	90*	100*		
			C1*	100*	120*	-	
			-	-	-	-	

Notes:

1. θ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.

2. luminous Flux: +/-15%.

* luminous Flux value is in accordance with CIE127-2007 standards.

Absolute Maximum Ratings at $T_A=25^\circ\text{C}$

Parameter	Symbol	Value	Unit
DC Forward Current [1]	I_F	700	mA
Peak Forward Current [2]	I_{FM}	1000	mA
Reverse Voltage	V_R	5	V
Power dissipation	P_D	2.8	W
Operating Temperature	T_{op}	-40 To +100	$^\circ\text{C}$
Storage Temperature	T_{stg}	-40 To +120	$^\circ\text{C}$
Junction temperature[1]	T_J	150	$^\circ\text{C}$
Thermal resistance [1] (Junction/ambient)	$R_{th\ j-a}$	35	$^\circ\text{C/W}$
Thermal resistance [1] (Junction/solder point)	$R_{th\ j-s}$	20	$^\circ\text{C/W}$

Notes:

1. Results from mounting on metal core PCB, mounted on pc board-metal core PCB is recommend for lowest thermal resistance.

2. 1/10 Duty Cycle, 0.1ms Pulse Width.

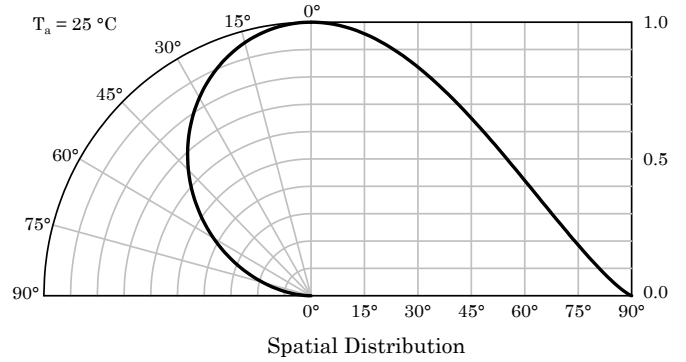
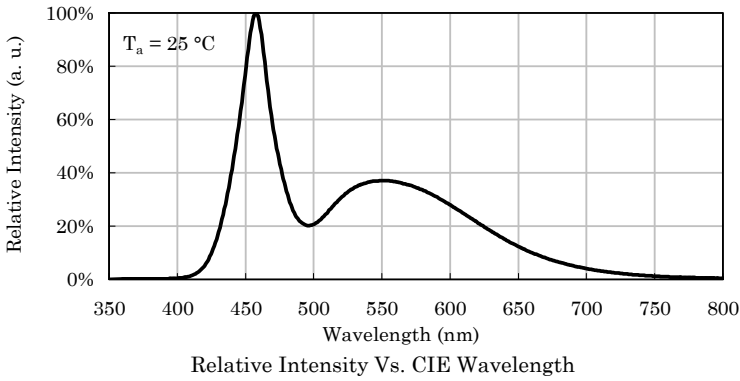
3. A Relative Humidity between 40% and 60% is recommended in ESD-protected work areas to reduce static build up during assembly process (Reference JEDEC/JESD625-A and JEDEC/J-STD-033)

Electrical / Optical Characteristics at $T_A=25^\circ\text{C}$

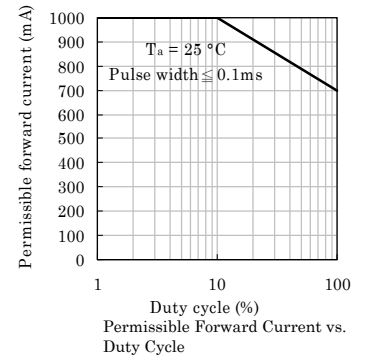
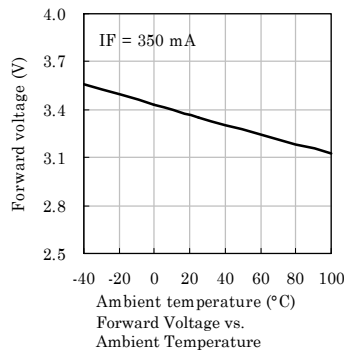
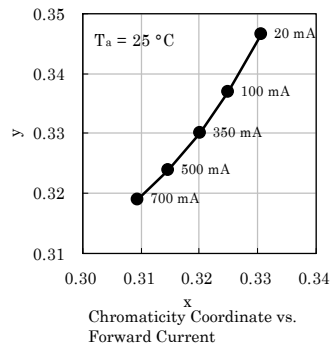
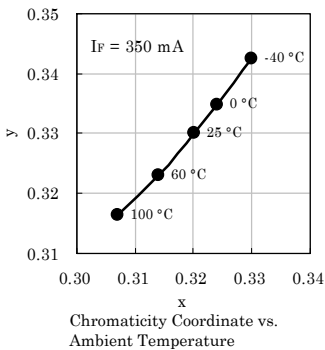
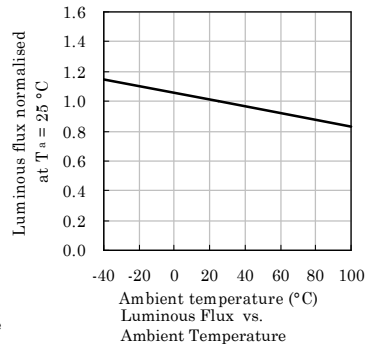
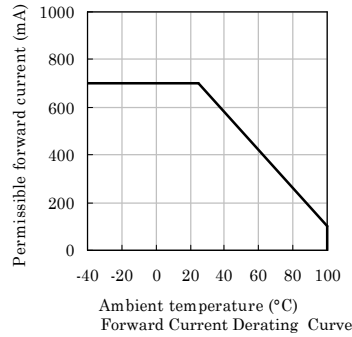
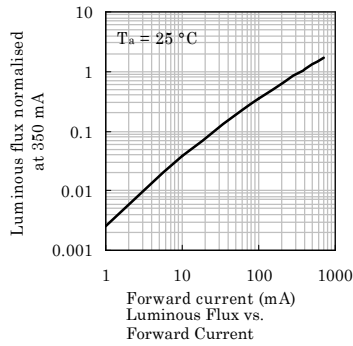
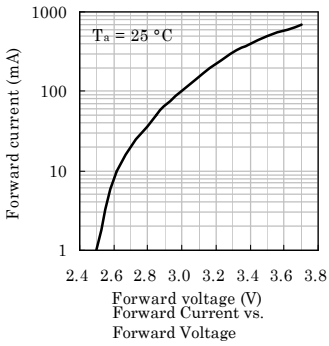
Parameter	Symbol	Value	Unit
Forward Voltage $I_F = 350\text{mA}$ [Typ.]	V_F [1]	3.35	V
Forward Voltage $I_F = 350\text{mA}$ [Max.]		3.7	
Color Temperature $I_F=350\text{mA}$ [Min.]	CCT	5310	K
Color Temperature $I_F=350\text{mA}$ [Typ.]		6000	
Color Temperature $I_F=350\text{mA}$ [Max.]		7040	
Allowable Reverse Current [Max.]	I_R	85	mA
Temperature coefficient of x $I_F = 350\text{mA}$, $-10^\circ\text{C} \leq T \leq 100^\circ\text{C}$ [Typ.]	TC_x	-0.17	$10^{-3}/^\circ\text{C}$
Temperature coefficient of y $I_F = 350\text{mA}$, $-10^\circ\text{C} \leq T \leq 100^\circ\text{C}$ [Typ.]	TC_y	-0.18	$10^{-3}/^\circ\text{C}$
Temperature coefficient of V_F $I_F = 350\text{mA}$, $-10^\circ\text{C} \leq T \leq 100^\circ\text{C}$ [Typ.]	TC_V	-3.0	mV/ $^\circ\text{C}$

Note:

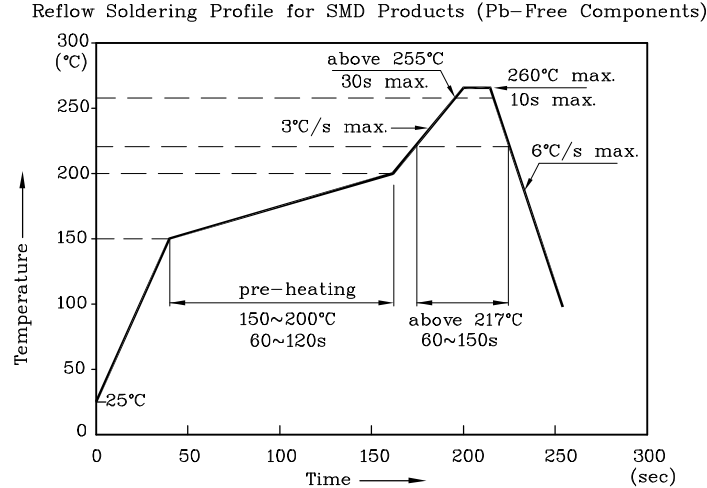
1. Forward Voltage: + / -0.1V.



❖ **Cool White**



❖ Reflow soldering is recommended and the soldering profile is shown below.
Other soldering methods are not recommended as they might cause damage to the product.



Heat Generation:

1. Thermal design of the end product is of paramount importance. Please consider the heat generation of the LED when making the system design. The coefficient of temperature increase per input electric power is affected by the thermal resistance of the circuit board and density of LED placement on the board, as well as other components. It is necessary to avoid intense heat generation and operate within the maximum ratings given in this specification.
2. Please determine the operating current with consideration of the ambient temperature local to the LED and refer to the plot of Permissible Forward current vs. Ambient temperature on CHARACTERISTICS in this specification. Please Also take measures to remove heat from the area near the LED to improve the operational characteristics on the LED.
3. The equation ① indicates correlation between T_j and T_a , and the equation ② indicates correlation between T_j and T_s

$$T_j = T_a + R_{thj-a} * W \quad \text{①}$$

$$T_j = T_s + R_{thj-s} * W \quad \text{②}$$

T_j = dice junction temperature: °C

T_a = ambient temperature: °C

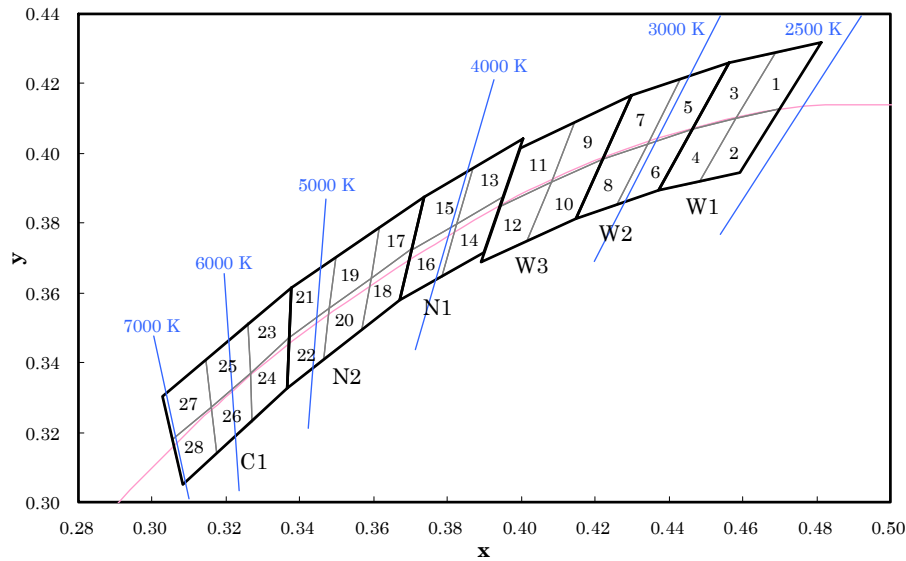
T_s = solder point temperature: °C

R_{thj-a} = heat resistance from dice junction temperature to ambient temperature : °C/ W

R_{thj-s} = heat resistance from dice junction temperature to T_s measuring point : °C/ W

W = inputting power ($I_F \times V_F$) : W

CCT 2500-7000 K Bin Code

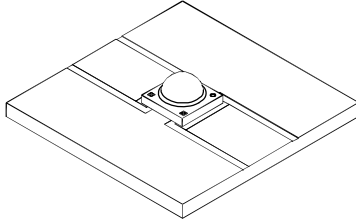


Color	Group	Chromaticity Regions	CCT (K)		
			Min.	Typ.	Max.
Warm White	W1	1, 2, 3, 4	2580	2700	2870
	W2	5, 6, 7, 8	2870	3000	3220
	W3	9, 10, 11, 12	3220	3500	3710
Neutral White	N1	13, 14, 15, 16	3710	4000	4260
	N2	17, 18, 19, 20, 21, 22	4260	4700	5310
Cool White	C1	23, 24, 25, 26, 27, 28	5310	6000	7040

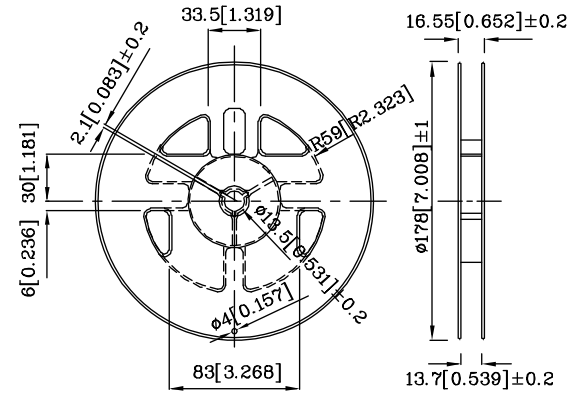
Notes:
Shipment may contain more than one chromaticity regions. Orders for single chromaticity region are generally not accepted.
Measurement tolerance of the chromaticity coordinates is ± 0.02 .

	x	y		x	y		x	y		x	y
1	0.4582	0.4099	8	0.4147	0.3814	15	0.3702	0.3722	22	0.3481	0.3557
	0.4687	0.4289		0.4221	0.3984		0.3736	0.3874		0.3370	0.3472
	0.4813	0.4319		0.4342	0.4028		0.3869	0.3958		0.3364	0.3328
	0.4700	0.4126		0.4259	0.3853		0.3825	0.3798		0.3466	0.3411
2	0.4483	0.3919	9	0.4080	0.3916	16	0.3670	0.3578	23	0.3376	0.3616
	0.4582	0.4099		0.4146	0.4089		0.3702	0.3722		0.3260	0.3512
	0.4700	0.4126		0.4299	0.4165		0.3825	0.3798		0.3265	0.3371
	0.4593	0.3944		0.4221	0.3984		0.3783	0.3646		0.3370	0.3472
3	0.4465	0.4071	10	0.4017	0.3751	17	0.3736	0.3874	24	0.3370	0.3472
	0.4562	0.4260		0.4080	0.3916		0.3616	0.3788		0.3265	0.3371
	0.4687	0.4289		0.4221	0.3984		0.3592	0.3641		0.3270	0.3230
	0.4582	0.4099		0.4147	0.3814		0.3703	0.3726		0.3364	0.3328
4	0.4373	0.3893	11	0.3941	0.3848	18	0.3703	0.3726	25	0.3260	0.3512
	0.4465	0.4071		0.3996	0.4015		0.3592	0.3641		0.3144	0.3408
	0.4582	0.4099		0.4146	0.4089		0.3568	0.3495		0.3160	0.3274
	0.4483	0.3919		0.4080	0.3916		0.3670	0.3578		0.3265	0.3371
5	0.4342	0.4028	12	0.3889	0.3690	19	0.3616	0.3788	26	0.3265	0.3371
	0.4430	0.4212		0.3941	0.3848		0.3496	0.3702		0.3160	0.3274
	0.4562	0.4260		0.4080	0.3916		0.3481	0.3557		0.3175	0.3139
	0.4465	0.4071		0.4017	0.3751		0.3592	0.3641		0.3270	0.3230
6	0.4259	0.3853	13	0.3825	0.3798	20	0.3592	0.3641	27	0.3144	0.3408
	0.4342	0.4028		0.3869	0.3958		0.3481	0.3557		0.3028	0.3304
	0.4465	0.4071		0.4006	0.4044		0.3466	0.3411		0.3055	0.3177
	0.4373	0.3893		0.3950	0.3875		0.3568	0.3495		0.3160	0.3274
7	0.4221	0.3984	14	0.3783	0.3646	21	0.3496	0.3702	28	0.3160	0.3274
	0.4299	0.4165		0.3825	0.3798		0.3376	0.3616		0.3055	0.3177
	0.4430	0.4212		0.3950	0.3875		0.3370	0.3472		0.3081	0.3049
	0.4342	0.4028		0.3898	0.3716		0.3481	0.3557		0.3175	0.3139

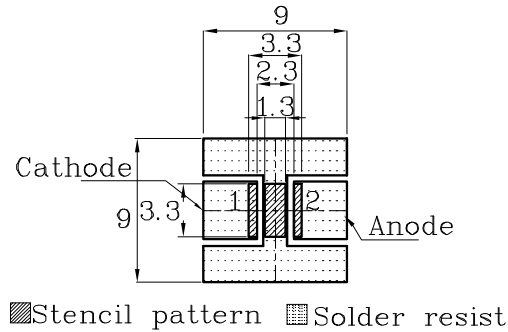
❖ The device has a single mounting surface.
The device must be mounted according to the specifications.



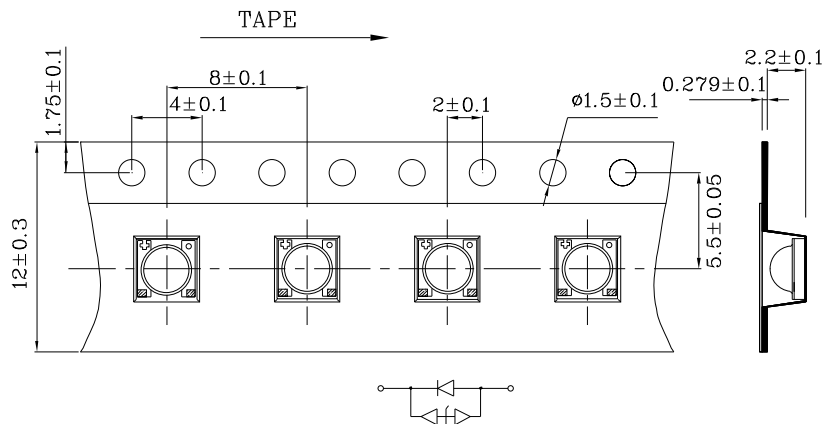
❖ Reel Dimension



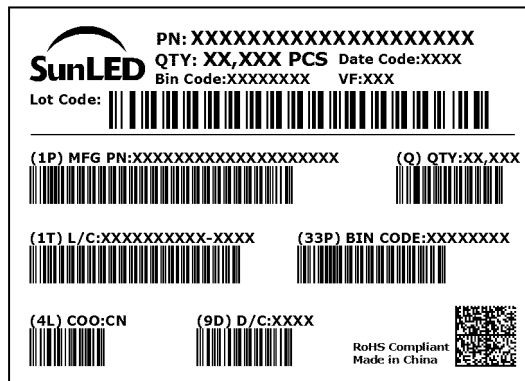
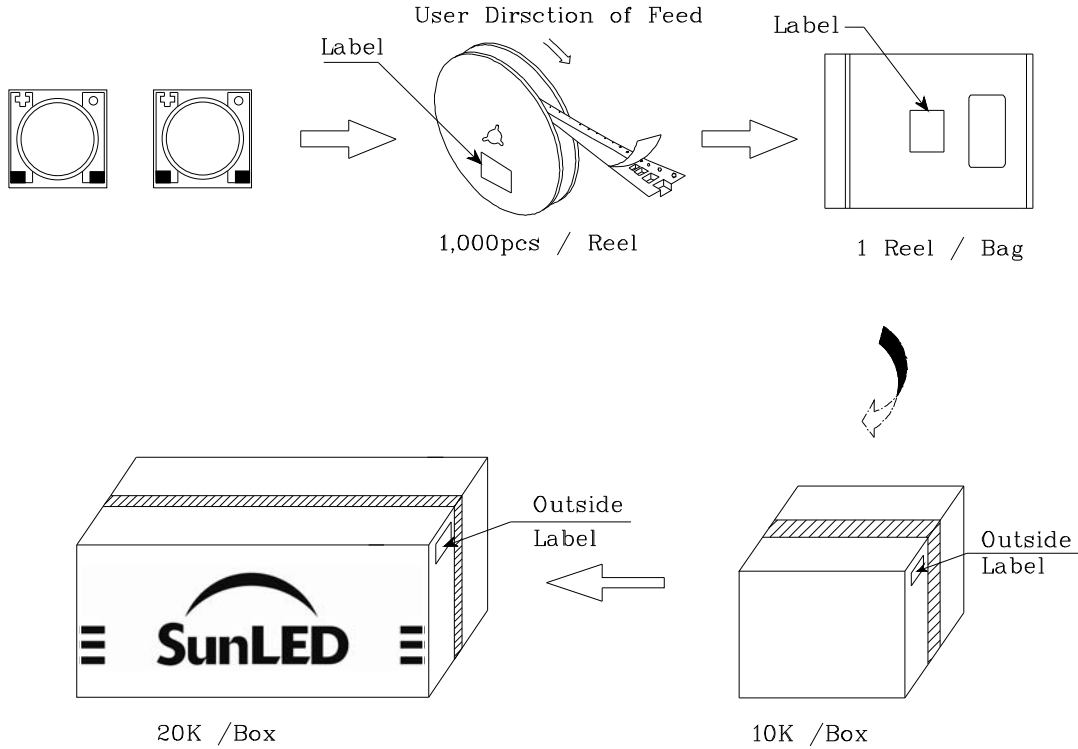
❖ Recommended Soldering Pattern
(Units : mm; Tolerance: ±0.1)



❖ Tape Specification (Units : mm)



PACKING & LABEL SPECIFICATIONS



TERMS OF USE

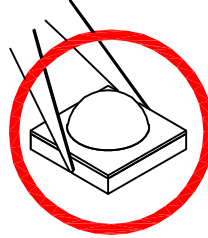
1. Data presented in this document reflect statistical figures and should be treated as technical reference only.
2. Contents within this document are subject to improvement and enhancement changes without notice.
3. The product(s) in this document are designed to be operated within the electrical and environmental specifications indicated on the datasheet.
User accepts full risk and responsibility when operating the product(s) beyond their intended specifications.
4. The product(s) described in this document are intended for electronic applications in which a person's life is not reliant upon the LED. Please consult with a SunLED representative for special applications where the LED may have a direct impact on a person's life.
5. The contents within this document may not be altered without prior consent by SunLED.
6. Additional technical notes are available at <http://www.SunLEDusa.com/TechnicalNotes.asp>

Handling Precautions

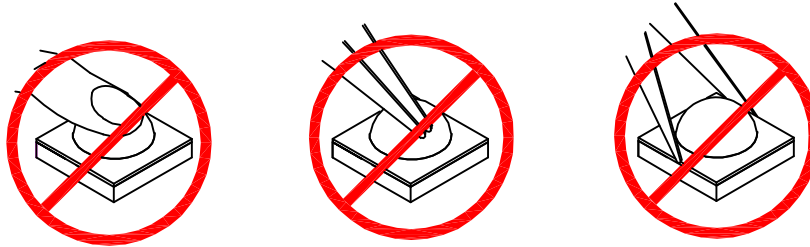
Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.



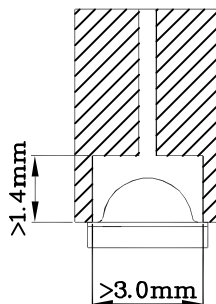
2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.



3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4.1. There should be enough space inside the nozzle to avoid contact with the dome lens during pickup.
- 4.2. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.
- 4.3. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 4.4. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.

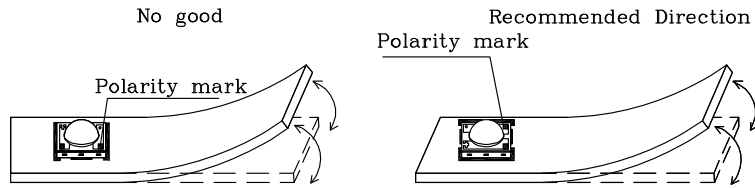


5. As silicone encapsulation is permeable to gases, some corrosive substances such as H₂S might corrode silver plating of lead-frame. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

Designing the Position of LED on a Board.

1.No twist/warp/bent/or other stress shall be applied to the board after mounting LED with solder to avoid a crack of LED package.

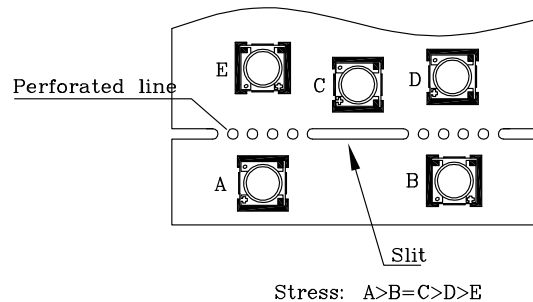
Refer to the following recommended position and direction of LED.



Appropriate LED mounting is to place perpendicularly against the stress affected side.

2.Depending on the position and direction of LED,the mechanical stress on the LED package can be changed.

Refer to the following figure.



3.Do not split board by hand.Split with exclusive special tool.

4.If an aluminum circuit board is used,a large stress by thermal shock might cause a solder crack.

For this reason,it is recommended an appropriate verification should be taken before use.

JEDEC Moisture Sensitivity:

Level	Floor Life		Soak Requirements			
			Standard		Accelerated Equivalent	
	Time	Conditions	Time (hours)	Conditions	Time (hours)	Conditions
1	Unlimited	£ 30 °C / 85% RH	168 + 5 / - 0	85 °C / 85% RH		

SunLED recommends keeping the LEDs in the sealed moisture-barrier packaging until immediately prior to use. Any unused LEDs should be returned to the moisture-barrier bag and closed immediately after use.

ESD Protection During Production

Electric static discharge can result when static-sensitive products come in contact with the operator or other conductors.

The following procedures may decrease the possibility of ESD damage:

- 1.Minimize friction between the product and surroundings to avoid static buildup.
- 2.All production machinery and test instruments must be electrically grounded.
- 3.Operators must wear anti-static bracelets.
- 4.Wear anti-static suit when entering work areas with conductive machinery.
- 5.Set up ESD protection areas using grounded metal plating for component handling.
- 6.All workstations that handle IC and ESD-sensitive components must maintain an electrostatic potential of 150V or less.
- 7.Maintain a humidity level of 50% or higher in production areas.
- 8.Use anti-static packaging for transport and storage.
- 9.All anti-static equipment and procedures should be periodically inspected and evaluated for proper functionality.

Reliability Test Items And Conditions

The reliability of products shall be satisfied with items listed below

Lot Tolerance Percent Defective (LTPD) : 10%

No.	Test Item	Standards	Test Condition	Test Times / Cycles	Number of Damaged
1	Continuous operating test	-	Ta =25°C +10/-5°C ,RH=55+/-20%RH IF = maximum rated current*	1,000 h	0 / 22
2	High Temp. operating test	-	Ta = 100°C(+/-10°C) IF = maximum rated current*	1,000 h	0 / 22
3	Low Temp. operating test	-	Ta = -40°C+3/-5°C IF = maximum rated current*	1,000 h	0 / 22
4	High temp. storage test	JEITA ED-4701/200 201	Ta = 100°C(+/-10°C) Ta = maximum rated storage temperature	1,000 h	0 / 22
5	Low temp. storage test	JEITA ED-4701/200 202	Ta = -40°C+3/-5°C	1,000 h	0 / 22
6	High temp. & humidity storage test	JEITA ED-4701/100 103	Ta = 60°C+5/-3°C, RH = 90+5/-10%RH	1,000 h	0 / 22
7	High temp. & humidity operating test	-	Ta = 60°C+5/-3°C, RH = 90%+5/-10%RH IF = maximum rated current*	1,000h	0 / 22
8	Resistance to Soldering Heat (Reflow Soldering)	JEITA ED-4701/300 301	Tsld=260°C,10sec	2 times	0 / 22
9	Solderability (Reflow Soldering)	JEITA ED-4701/303 303A	Tsld=245°C+/-5°C,5+/-1sec	1 time over 95%	0 / 22
10	Temperature Cycle operating test	-	-40°C(30min) ~25°C(5min)~100°C (30min) ~25°C(5min) IF = derated current at 100°C	10cycles	0 / 22
11	Temperature Cycle	JEITA ED-4701/100 105	-40°C(30min) ~25°C(5min)~100°C (30min) ~25°C(5min)	100cycles	0 / 22
12	Thermal shock test	MIL-STD-202G	Ta = -40°C(15min) ~100°C(15min)	500 cycles	0 / 22
13	Electric Static Discharge (ESD)	JEITA ED-4701/300 304	C = 100pF , R= 1.5KΩ V = 8kV	3 times Negative/Positive	0 / 22
14	Vibration test	JEITA ED-4701/400 403	100~2000~100HZ Sweep 4min. 200m/s ² 3directions,4cycles	48min.	0 / 22

Note : Refer to forward current vs. derating curve diagram.

Criteria For Judging Damage

Item	Symbol	Test Conditions	Criteria for Judgement	
			Min.	Max.
Forward Voltage	V _F	IF = 350mA	-	Initial Level x 1.1
Luminous Flux	Φ _v	IF = 350mA	Initial Level x 0.7	-

Note: The test is performed after the board is cooled down to the room temperature.