



ATTENTION  
OBSERVE PRECAUTIONS  
FOR HANDLING  
ELECTROSTATIC  
DISCHARGE  
SENSITIVE  
DEVICES



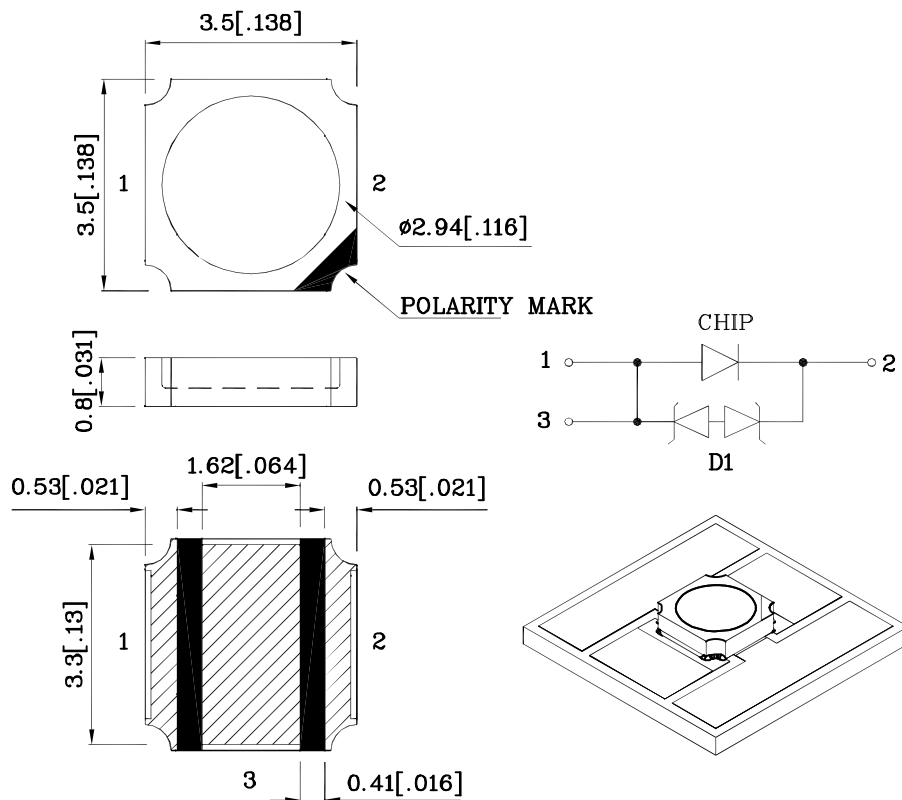
## Features

1. Dimensions : 3.5mm X 3.5mm X 0.8mm.
2. Higher brightness .
3. Small package with high efficiency .
4. Surface mount technology .
5. ESD protection .
6. Moisture sensitivity level : level 2a.
7. Soldering methods: IR reflow soldering.
8. RoHS compliant.

## Material as follows:

Package : Ceramics  
Encapsulating resin : Silicone resin  
Electrodes : Ag plating

## Package Dimensions



### Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.25$  (0.01") unless otherwise noted.
3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
4. The device has a single mounting surface. The device must be mounted according to the specifications.



### Selection Guide

Part No.	Dice	$\Phi_v$ (lm) [2] @ 350mA			Viewing Angle [1]
		Code.	Min.	Max.	2 $\theta$ 1/2
XZWR10X117SCA	Cool White (AlGaInN)	B10	50	60	120°
		B11	60	70	
		B12	70	80	

Notes:

1.  $\theta$ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
2. Luminous intensity / luminous flux: +/-15%.

### Absolute Maximum Ratings at T<sub>A</sub> = 25°C

Parameter	Symbol	Value	Unit
DC Forward Current [1]	I <sub>F</sub>	350	mA
Peak Forward Current [2]	I <sub>FM</sub>	500	mA
Power dissipation	P <sub>D</sub>	1.25	W
Reverse Voltage	V <sub>R</sub>	5	V
Operating Temperature	T <sub>op</sub>	-40 To +100	°C
Storage Temperature	T <sub>stg</sub>	-40 To +120	°C
Junction temperature[1]	T <sub>J</sub>	120	°C
Thermal resistance [1] (Junction/ambient)	R <sub>th j-a</sub>	70	°C/W
Thermal resistance [1] (Junction/solder point)	R <sub>th j-s</sub>	26	°C/W

Notes:

1. Results from mounting on metal core PCB, mounted on pc board-metal core PCB is recommend for lowest thermal resistance.
2. 1/10 Duty Cycle, 0.1ms Pulse Width.

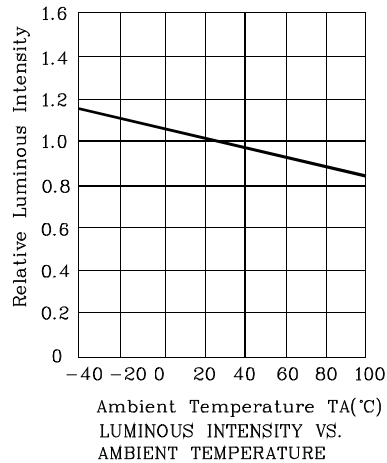
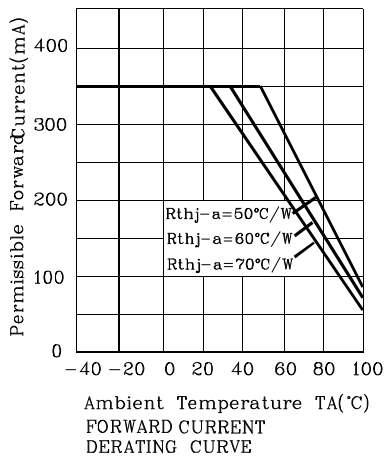
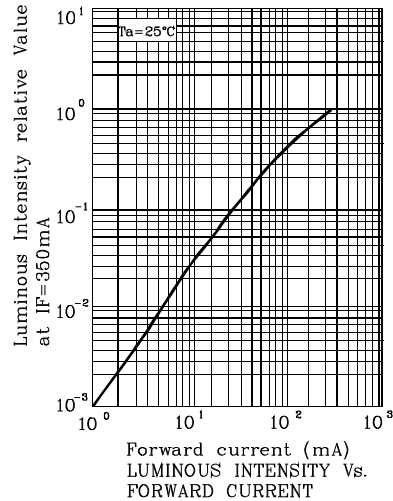
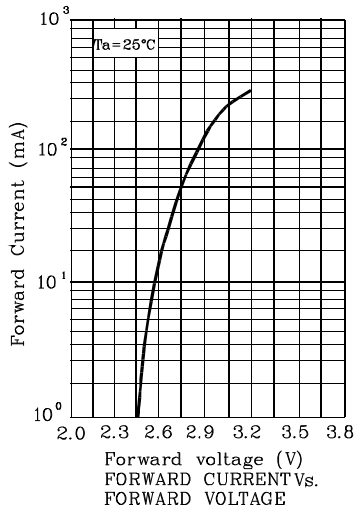
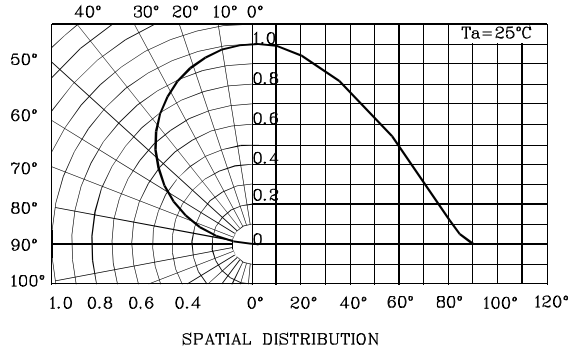
### Electrical / Optical Characteristics at T<sub>A</sub> = 25°C

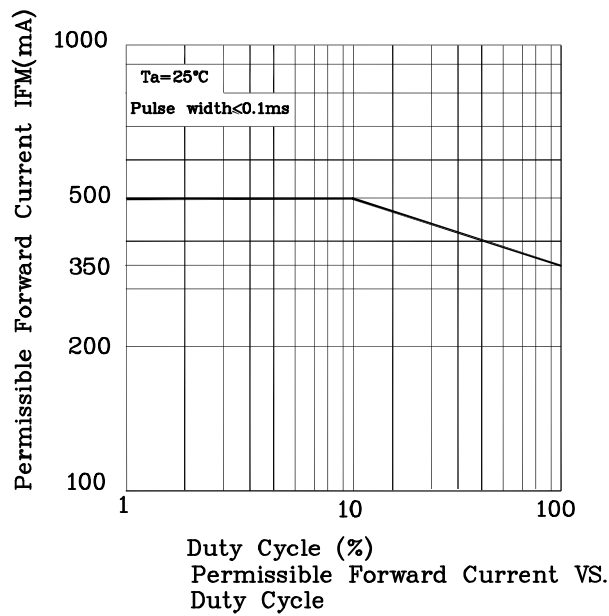
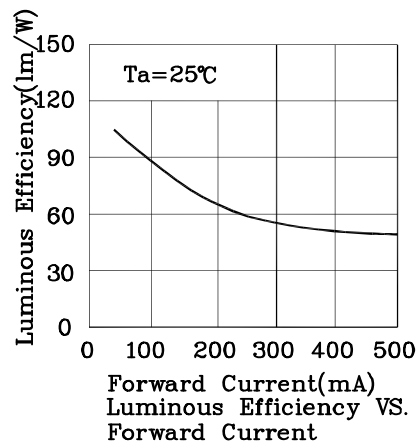
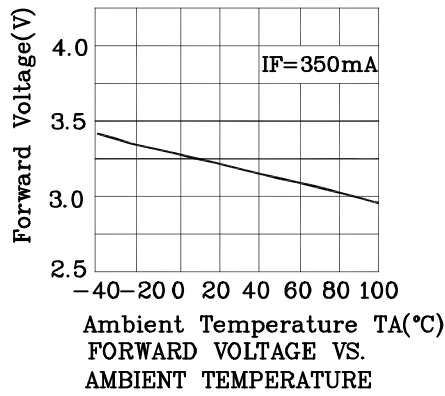
Parameter	Symbol	Value	Unit
Forward Voltage I <sub>F</sub> =350mA [Min.]	V <sub>F</sub> [1]	2.8	V
Forward Voltage I <sub>F</sub> =350mA [Typ.]		3.2	
Forward Voltage I <sub>F</sub> =350mA [Max.]		3.6	
Color Temperature I <sub>F</sub> =350mA [Min.]	CCT	5310	K
Color Temperature I <sub>F</sub> =350mA [Typ.]		6000	
Color Temperature I <sub>F</sub> =350mA [Max.]		7040	
Reverse Current V <sub>R</sub> =5V [Max.]	I <sub>R</sub>	10	uA
Luminous Flux I <sub>F</sub> = 350mA [Typ.]	$\Phi_v$	65	lm
Temperature Coefficient Of x I <sub>F</sub> =350mA, -10°C ≤ T ≤ 100°C [Typ.]	TC <sub>x</sub>	-0.15	10 <sup>-3</sup> /°C
Temperature Coefficient Of y I <sub>F</sub> =350mA, -10°C ≤ T ≤ 100°C [Typ.]	TC <sub>y</sub>	-0.13	10 <sup>-3</sup> /°C
Temperature Coefficient Of V <sub>F</sub> I <sub>F</sub> =350mA, -10°C ≤ T ≤ 100°C [Typ.]	TC <sub>v</sub>	-3.2	mV/°C

Note:

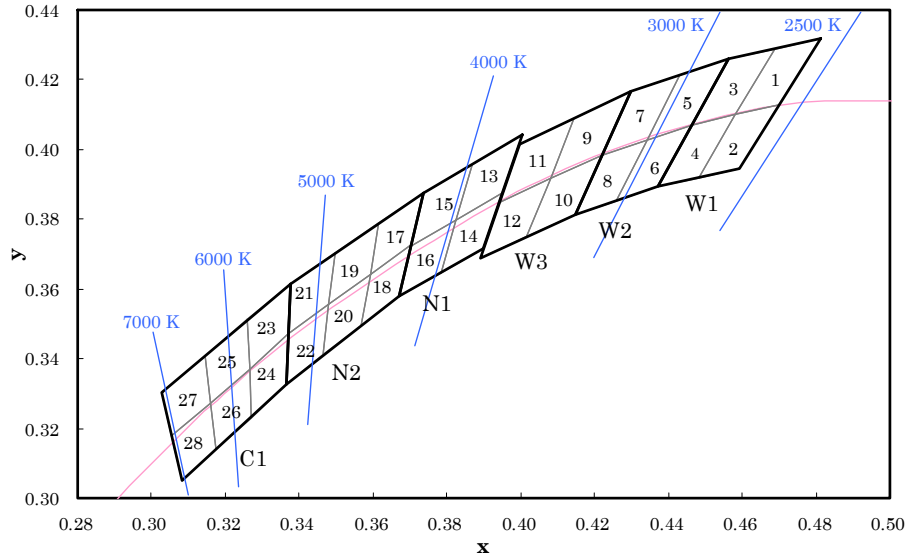
1. Forward Voltage: + / -0.1V.

XZWR10X117SCA





CCT 2500-7000 K Bin Code



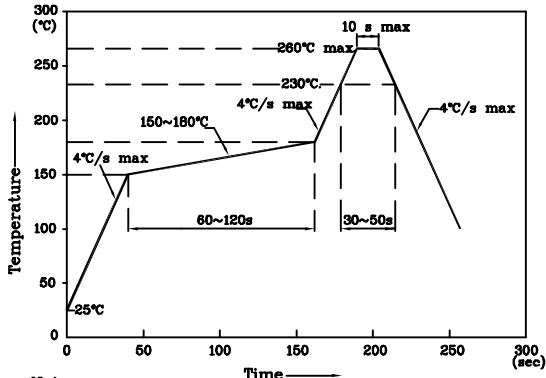
Color	Group	Chromaticity Regions	CCT (K)		
			Min.	Typ.	Max.
Warm White	W1	1, 2, 3, 4	2580	2700	2870
	W2	5, 6, 7, 8	2870	3000	3220
	W3	9, 10, 11, 12	3220	3500	3710
Neutral White	N1	13, 14, 15, 16	3710	4000	4260
	N2	17, 18, 19, 20, 21, 22	4260	4700	5310
Cool White	C1	23, 24, 25, 26, 27, 28	5310	6000	7040

Notes:  
Shipment may contain more than one chromaticity regions. Orders for single chromaticity region are generally not accepted.  
Measurement tolerance of the chromaticity coordinates is  $\pm 0.01$ .

	x	y		x	y		x	y		x	y
1	0.4582	0.4099	8	0.4147	0.3814	15	0.3702	0.3722	22	0.3481	0.3557
	0.4687	0.4289		0.4221	0.3984		0.3736	0.3874		0.3370	0.3472
	0.4813	0.4319		0.4342	0.4028		0.3869	0.3958		0.3364	0.3328
	0.4700	0.4126		0.4259	0.3853		0.3825	0.3798		0.3466	0.3411
2	0.4483	0.3919	9	0.4080	0.3916	16	0.3670	0.3578	23	0.3376	0.3616
	0.4582	0.4099		0.4146	0.4089		0.3702	0.3722		0.3260	0.3512
	0.4700	0.4126		0.4299	0.4165		0.3825	0.3798		0.3265	0.3371
	0.4593	0.3944		0.4221	0.3984		0.3783	0.3646		0.3370	0.3472
3	0.4465	0.4071	10	0.4017	0.3751	17	0.3736	0.3874	24	0.3370	0.3472
	0.4562	0.4260		0.4080	0.3916		0.3616	0.3788		0.3265	0.3371
	0.4687	0.4289		0.4221	0.3984		0.3592	0.3641		0.3270	0.3230
	0.4582	0.4099		0.4147	0.3814		0.3703	0.3726		0.3364	0.3328
4	0.4373	0.3893	11	0.3941	0.3848	18	0.3703	0.3726	25	0.3260	0.3512
	0.4465	0.4071		0.3996	0.4015		0.3592	0.3641		0.3144	0.3408
	0.4582	0.4099		0.4146	0.4089		0.3568	0.3495		0.3160	0.3274
	0.4483	0.3919		0.4080	0.3916		0.3670	0.3578		0.3265	0.3371
5	0.4342	0.4028	12	0.3889	0.3690	19	0.3616	0.3788	26	0.3265	0.3371
	0.4430	0.4212		0.3941	0.3848		0.3496	0.3702		0.3160	0.3274
	0.4562	0.4260		0.4080	0.3916		0.3481	0.3557		0.3175	0.3139
	0.4465	0.4071		0.4017	0.3751		0.3592	0.3641		0.3270	0.3230
6	0.4259	0.3853	13	0.3825	0.3798	20	0.3592	0.3641	27	0.3144	0.3408
	0.4342	0.4028		0.3869	0.3958		0.3481	0.3557		0.3028	0.3304
	0.4465	0.4071		0.4006	0.4044		0.3466	0.3411		0.3055	0.3177
	0.4373	0.3893		0.3950	0.3875		0.3568	0.3495		0.3160	0.3274
7	0.4221	0.3984	14	0.3783	0.3646	21	0.3496	0.3702	28	0.3160	0.3274
	0.4299	0.4165		0.3825	0.3798		0.3376	0.3616		0.3055	0.3177
	0.4430	0.4212		0.3950	0.3875		0.3370	0.3472		0.3081	0.3049
	0.4342	0.4028		0.3898	0.3716		0.3481	0.3557		0.3175	0.3139

Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

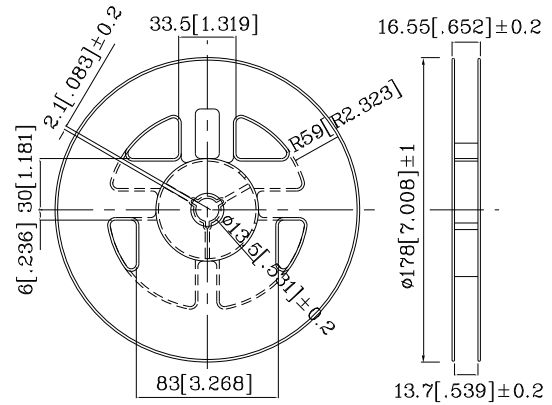
Reflow Soldering Profile For Lead-free SMT Process.



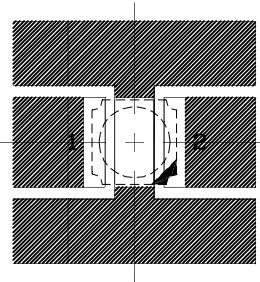
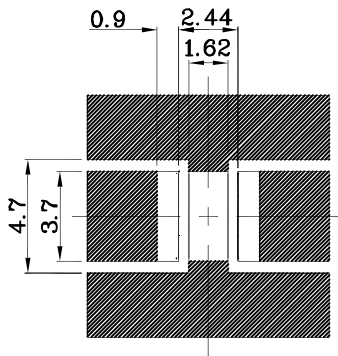
Notes:


1. Maximum soldering temperature should not exceed 260°C
2. Recommended reflow temperature: 145°C-260°C
3. Do not put stress to the epoxy resin during high temperatures conditions

Reel Dimension

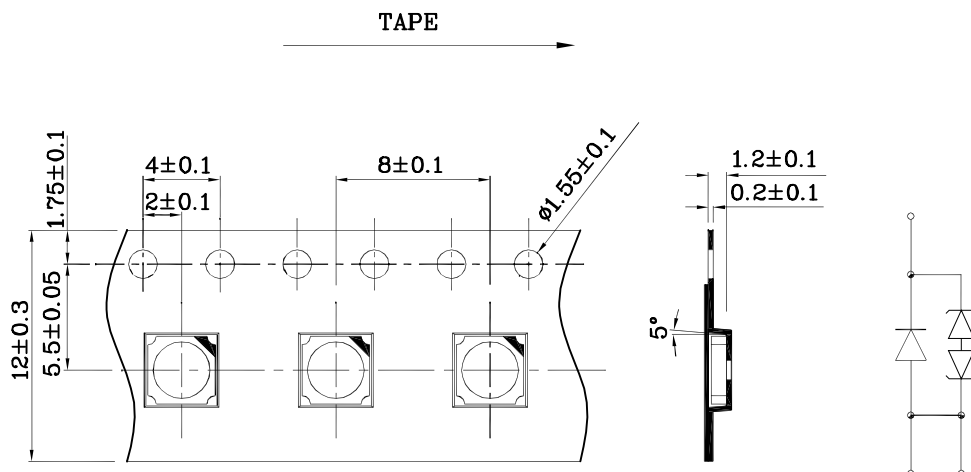


Recommended Soldering Pattern  
(Units : mm ; Tolerance: ± 0.1)



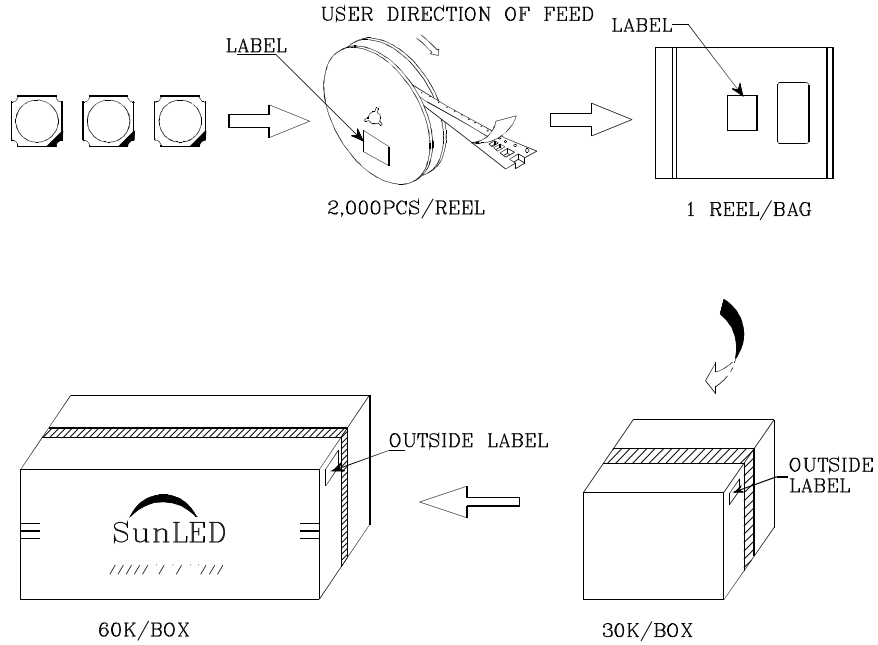

 Solder resist

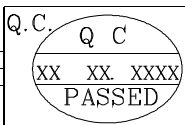

Tape Dimensions  
(Units : mm)



**Packing & Label Specifications**

**XZWR10X117SCA**

	
P/NO : XZxxx117x	
QTY : 2,000 pcs	CODE: XXX
S/N : XX	
LOT NO :	
 XXXXXXXXXXXXXXXXXXXXXXXXXXXX	
RoHS Compliant	

**Packaging:**

- 1.The LEDs are packed in cardboard boxes after taping.
- 2.The label on the minimum packing unit shows: Part Number, Lot Number, Ranking, Quantity.
- 3.In order to protect the LEDs from mechanical shock, we pack them in cardboard boxes for transportation.
- 4.The LEDs may be damaged if the boxes are dropped or receive a strong impact against them, so precautions must be taken to prevent any damage.
- 5.The boxes are not water resistant and therefore must be kept away from water and moisture.

**JEDEC Moisture Sensitivity:**

Level	Floor Life		Soak Requirements			
			Standard		Accelerated Equivalent	
	Time	Conditions	Time (hours)	Conditions	Time (hours)	Conditions
2a	4 weeks	≤ 30 °C / 60% RH	696 <sup>2</sup> + 5 / - 0	30 °C / 60% RH	120 + 1 / - 0	60 °C / 60% RH

Notes:

- CAUTION - The “accelerated equivalent” soak requirements **shall not** be used until correlation of damage response, including electrical, After soak and reflow is established with the “standard” soak requirements or if the known activation energy for diffusion is 0.4 - 0.48 eV. Accelerated soak times may vary due to material properties, e.g., mold compound, encapsulant, etc. JEDEC document JESD22-A120 provides a method for determining the diffusion coefficient.
- The standard soak time includes a default value of 24 hours for semiconductor manufacturer’s exposure time (MET) between bake and bag And includes the maximum time allowed out of the bag at the distributor’s facility.  
If the actual MET is less than 24 hours the soak time may be reduced. For soak conditions of 30 °C/60% RH the soak time is reduced by one hour. For each hour the MET is less than 24 hours. For soak conditions of 60 °C/60% RH, the soak time is reduced by one hour for each five hours the MET is less than 24 hours.  
If the actual MET is greater than 24 hours the soak time must be increased. If soak conditions are 30 °C/60% RH, the soak time is increased One Hour for each hour that the actual MET exceeds 24 hours. If soak conditions are 60 °C/60% RH, the soak time is increased one hour for each five Hours that the actual MET exceeds 24 hours.
- Supplier may extend the soak times at their own risk.

**ESD Protection During Production**

Electric static discharge can result when static-sensitive products come in contact with the operator or other conductors.

The following procedures may decrease the possibility of ESD damage:

- Minimize friction between the product and surroundings to avoid static buildup.
- All production machinery and test instruments must be electrically grounded.
- Operators must wear anti-static bracelets.
- Wear anti-static suit when entering work areas with conductive machinery.
- Set up ESD protection areas using grounded metal plating for component handling.
- All workstations that handle IC and ESD-sensitive components must maintain an electrostatic potential of 150V or less.
- Maintain a humidity level of 50% or higher in production areas.
- Use anti-static packaging for transport and storage.

**Heat Generation:**

- Thermal design of the end product is of paramount importance. Please consider the heat generation of the LED when making the system design. The coefficient of temperature increase per input electric power is affected by the thermal resistance of the circuit board and density of LED placement on the board ,as well as other components. It is necessary to avoid intense heat generation and operate within the maximum ratings given in this specification.
- Please determine the operating current with consideration of the ambient temperature local to the LED and refer to the plot of Permissible Forward current vs. Ambient temperature on CHARACTERISTICS in this specification. Please Also take measures to remove heat from the area near the LED to improve the operational characteristics on the LED.
- The equation ① indicates correlation between T<sub>j</sub> and T<sub>a</sub>, and the equation ② indicates correlation between T<sub>j</sub> and T<sub>s</sub>

$$T_j = T_a + R_{thj-a} * W \dots\dots\dots ①$$

$$T_j = T_s + R_{thj-s} * W \dots\dots\dots ②$$

T<sub>j</sub> = dice junction temperature: °C

T<sub>a</sub> = ambient temperature: °C

T<sub>s</sub> = solder point temperature: °C

R<sub>thj-a</sub> = heat resistance from dice junction temperature to ambient temperature : °C/ W

R<sub>thj-s</sub> = heat resistance from dice junction temperature to T<sub>s</sub> measuring point : °C/ W

W = inputting power (IFx VF) : W

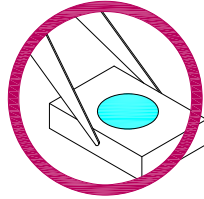


### Handling Precautions

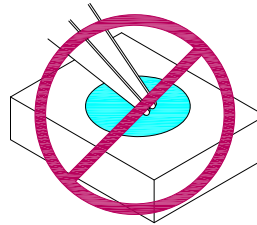
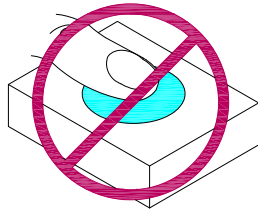
Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

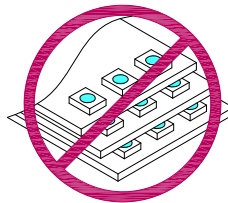
1. Handle the component along the side surfaces by using forceps or appropriate tools.



2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.



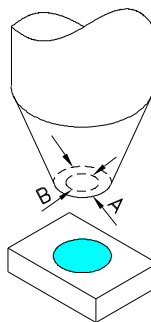
3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



4. The outer diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks. The inner diameter of the nozzle should be as large as possible.

5. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.

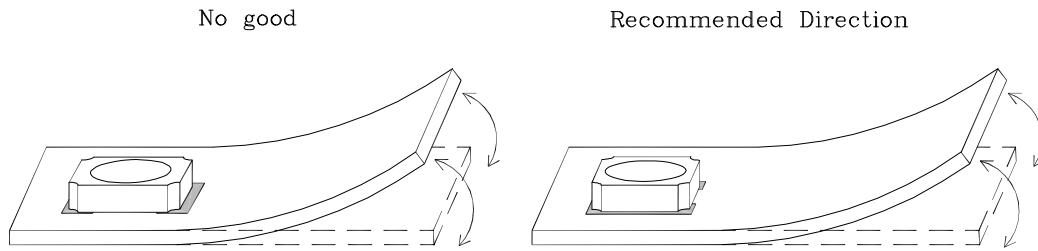
6. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



### Designing the Position of LED on a Board.

1.No twist/warp/bent/or other stress shall be applied to the board after mounting LED with solder to avoid a crack of LED package.

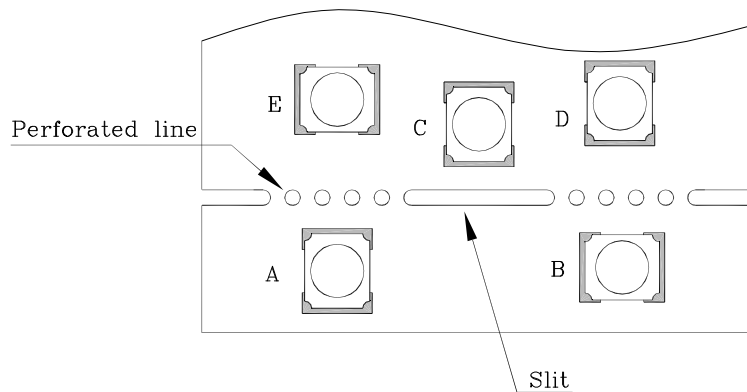
Refer to the following recommended position and direction of LED.



Appropriate LED mounting is to place perpendicularly against the stress affected side.

2.Depending on the position and direction of LED,the mechanical stress on the LED package can be changed.

Refer to the following figure.



Stress: A>B=C>D>E

3.Do not split board by hand.Split with exclusive special tool.

4.If an aluminum circuit board is used,a large stress by thermal shock might cause a solder crack.

For this reason,it is recommended an appropriate verification should be taken before use.

### Reliability Test Items And Conditions

The reliability of products shall be satisfied with items listed below

**Lot Tolerance Percent Defective (LTPD) : 10%**

No.	Test Item	Standards	Test Condition	Test Times / Cycles	Number of Damaged
1	Continuous operating test	-	Ta = 25°C +10/-5°C ,RH=55+/-20%RH IF = maximum rated current*	1,000 h	0 / 22
2	High Temp. operating test	-	Ta = 100°C(+/-10°C) IF = maximum rated current*	1,000 h	0 / 22
3	Low Temp. operating test	-	Ta = -40°C+3/-5°C IF = maximum rated current*	1,000 h	0 / 22
4	High temp. storage test	JEITA ED-4701/200 201	Ta = 100°C(+/-10°C) Ta = maximum rated storage temperature	1,000 h	0 / 22
5	Low temp. storage test	JEITA ED-4701/200 202	Ta = -40°C+3/-5°C	1,000 h	0 / 22
6	High temp. & humidity storage test	JEITA ED-4701/100 103	Ta = 60°C+5/-3°C, RH = 90+5/-10%RH	1,000 h	0 / 22
7	High temp. & humidity operating test	-	Ta = 60°C+5/-3°C, RH = 90%+5/-10%RH IF = maximum rated current*	500h	0 / 22
8	Resistance to Soldering Heat (Reflow Soldering)	JEITA ED-4701/300 301	Tsld=260°C,10sec	2 times	0 / 22
9	Solderability (Reflow Soldering)	JEITA ED-4701/300 303	Tsld=245°C+/-5°C,5+/-1sec	1 time over 95%	0 / 22
10	Temperature Cycle operating test	-	-40°C(30min) ~25°C(5min)~-100°C(30min) ~25°C(5min) IF = derated current at 100°C	10cycles	0 / 22
11	Temperature Cycle	JEITA ED-4701/100 105	-40°C(30min) ~25°C(5min)~-100°C(30min) ~25°C(5min)	100cycles	0 / 22
12	Thermal shock test	MIL-STD-202G	Ta = -40°C(15min) ~100°C(15min)	500 cycles	0 / 22
13	Electric Static Discharge (ESD)	JEITA ED-4701/300 304	C = 100pF , R= 1.5KΩ V = 2kV	3 times Negative/Positive	0 / 22
14	Vibration test	JEITA ED-4701/400 403	100~2000~100HZ Sweep 4min. 200m/s <sup>2</sup> 3directions,4cycles	48min.	0 / 22

\* : Refer to forward current vs. derating curve diagram.

### Criteria For Judging Damage

Item	Symbol	Test Conditions	Criteria for Judgement	
			Min.	Max.
Forward Voltage	V <sub>F</sub>	IF = 350mA	-	Initial Level x 1.1
Luminous Flux	Φ <sub>v</sub>	IF = 350mA	Initial Level x 0.7	-

Note: The test is performed after the board is cooled down to the room temperature.