

### PRELIMINARY SPEC

### Features

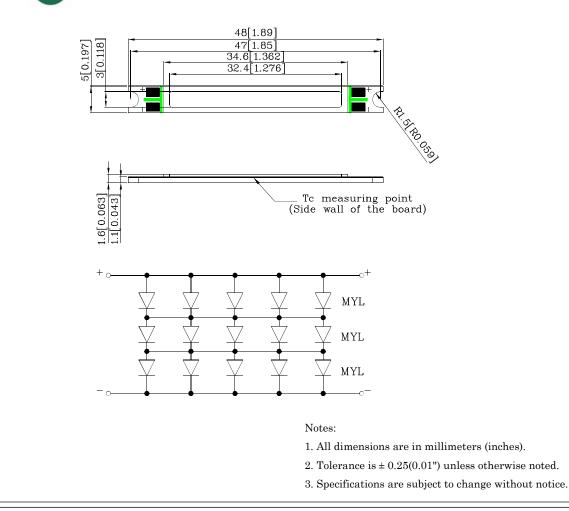
- Dimension: 48mm x 5mm x 1.6mm.
- Instant light.
- Linear type.
- High efficiency.
- Long operating life.
- Low power consumption.
- More energy efficient than incandescent, most halogen lamps, and fluorescent lamp.
- RoHS compliant.

#### Description

The package containing fifteen chips is capable of providing high brightness. High thermal dissipation efficiency is achieved by incorporating aluminium as reflector and also substrate to ensure long operating life.

#### Applications

Ceiling lights. Contour lights. Decoration lights. General lighting. Architectural lighting.

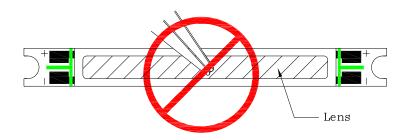


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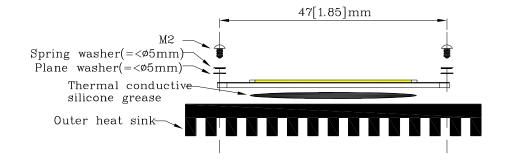


### Precautions

- 1. Do not touch the lens with any sharp object.
- 2. No stress should be applied on the lens.



- 3. Thermal grease between the light bar and heat sink is recommended to fill air gaps for better thermal conductivity.
- 4. For securing the LED light bar, M2 screws are recommended. The light bar should not be bent or stressed in any way which could damage the internal circuit.



- 5. To prevent damages caused by electrostatic discharge (ESD), it is recommended to wear proper gear such as wristband or anti-static gloves when handling the product.
- 6. Constant current source is recommended to power the light bar . When more than one light bar are used, they should be connected in series if possible.
- 7. Thermal management should be taken into consideration when using the product. Maximum driving current should be reduced accordingly at higher ambient temperature to prevent overheating.
- 8. Soldering recommendations:
  - Soldering iron power should not exceed 40W, and should not be in contact with the joint for more than 3.5 secs.
  - The maximum soldering temperature should be less than 350°C.
  - Do not touch the product immediately after soldering.
  - Not reflow compatible.



# **Absolute Maximum Ratings**

Parameter	Symbol	Rating	Units	
Forward Current	$_{ m IF}$	500	mA	
Forward Pulse Current [1]	IFP	700	mA	
Power Dissipation	Pd	4.95	W	
LED Junction Temperature	Tj	110	°C	
Operating Temperature	Topr	-30~+100	°C	
Storage Temperature	Tstg	-40~+110	°C	
Case Temperature	Tc	100	°C	

Note:

1. 1/10 Duty Cycle, 0.1ms Pulse Width.

# **Electrical / Optical Characteristics**

Part Name	Device	Parameter	Symbol	Min.	Тур.	Max.	Units	Conditions
XZMYL112S5W-A Yellow		Forward Voltage [2]	VF	6.9	8.3	9.9	V	IF=500mA
		Luminous Flux [3]	$\Phi_{\rm V}$	70	100	-	lm	IF=500mA
		Wavelength at peak emission[4]	λpeak	-	590	-	nm	IF=500mA
		Dominant Wavelength	λdom	-	590	-	nm	IF=500mA
		Spectral bandwidth at 50% $\Phi$ REL MAX	$\Delta\lambda 1/2$	-	20	-	nm	IF=500mA
		Temperature coefficient of $\lambda$ peak	ТС\peak	-	0.13	-	nm/°C	IF=500mA
	Yellow	Temperature coefficient of $\lambda$ dom	TCλdom	-	0.10	-	nm/°C	IF=500mA
		Temperature coefficient of Forward Voltage	$\Delta\lambda V_{\rm F}/\Delta T$	-	-2.3	-	mV/°C	IF=500mA
		Thermal Resistance	$\operatorname{Rth}$ j-c	-	3.5	-	°C/W	IF=500mA
		Emission Angle	2 θ 1/2 x direction	-	120	-	o	IF=500mA
			2 θ 1/2 y direction	-	120	-	o	IF=500mA

Notes:

2. Forward Voltage is measured with an accuracy of +/-0.1V.

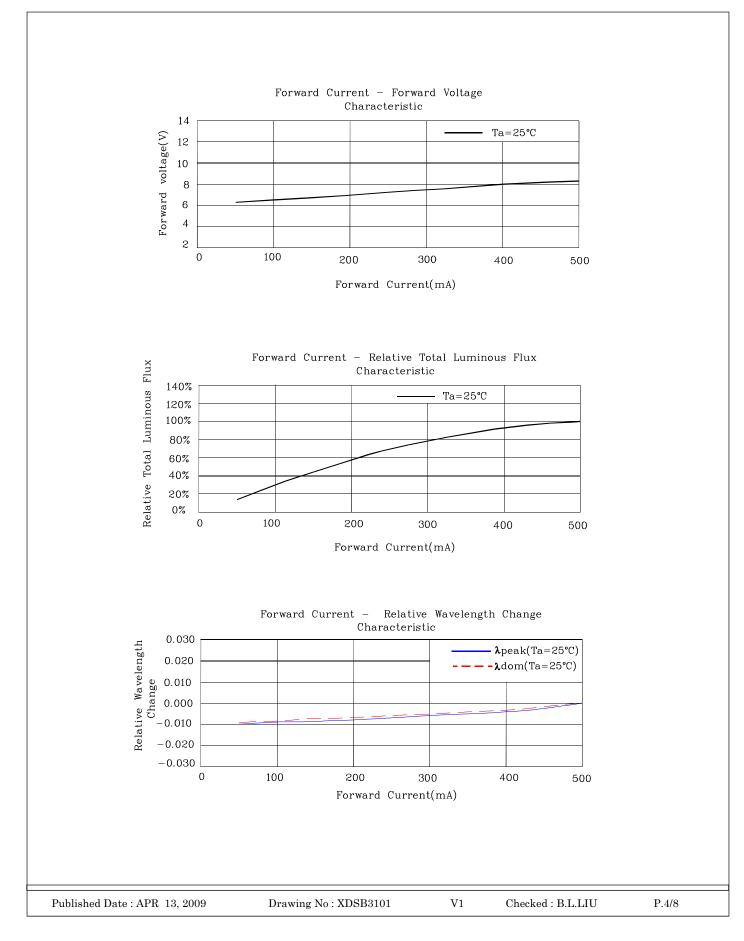
3. Flux is measured with an accuracy of +/-15%.

4. Wavelength :+/-0.1nm.

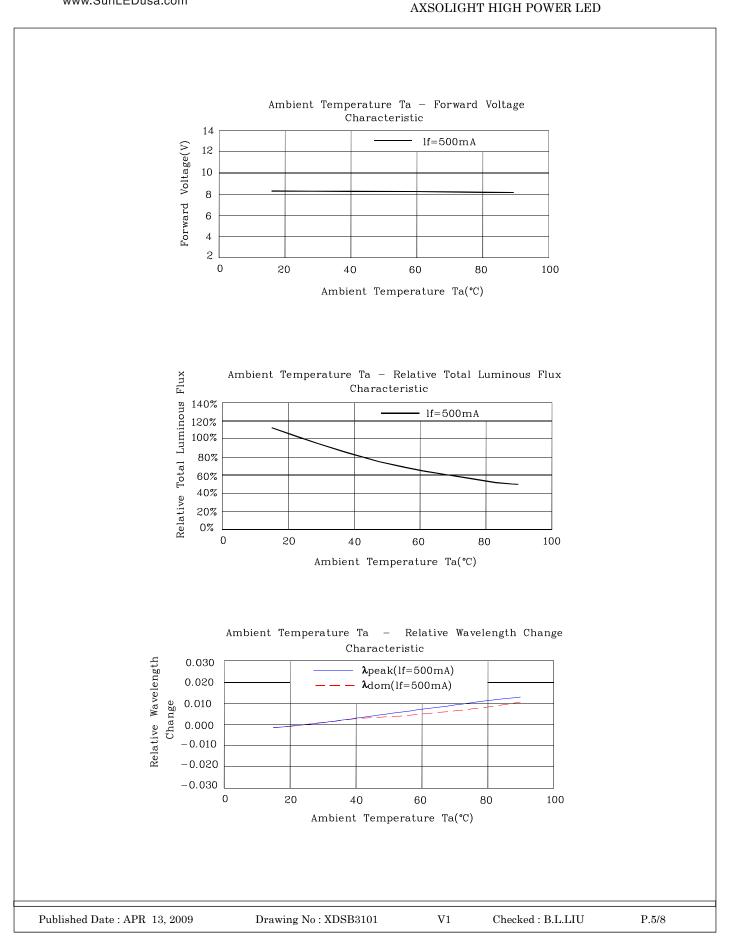
Test Item	Test Condition		
Moisture-proof Test	85°C , 85%RH for 1000 hours		



## AXSOLIGHT HIGH POWER LED



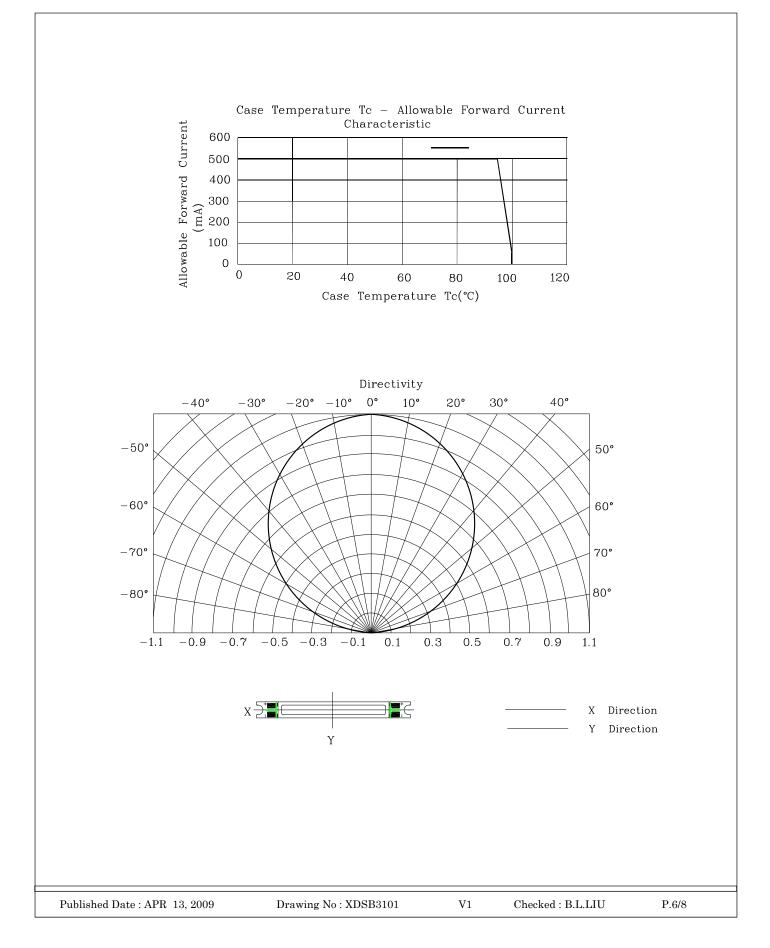




Part Number: XZMYL112S5W-A

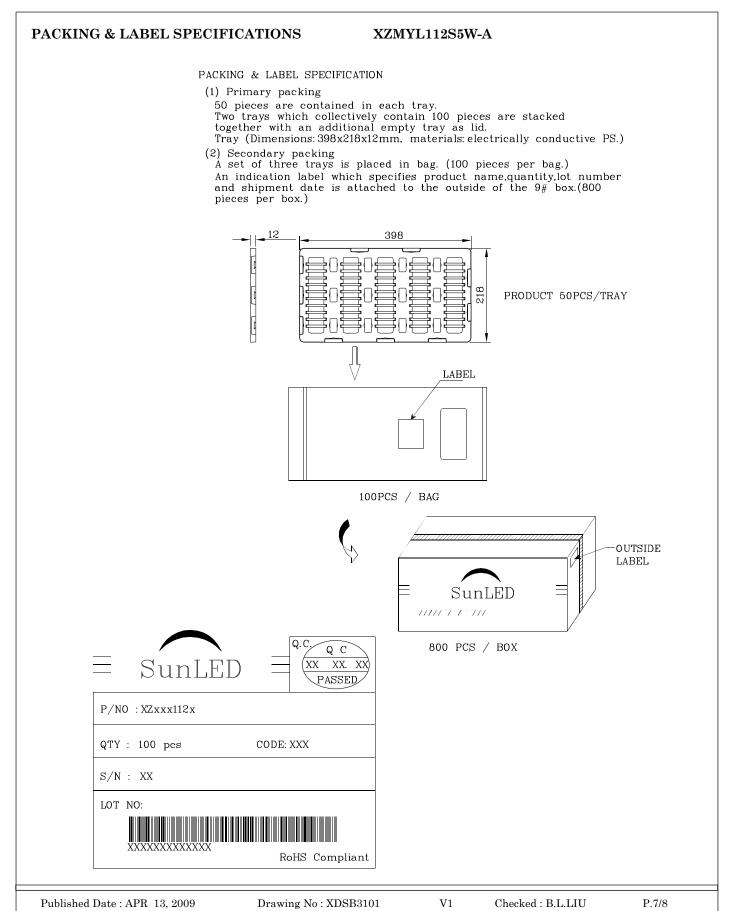








AXSOLIGHT HIGH POWER LED





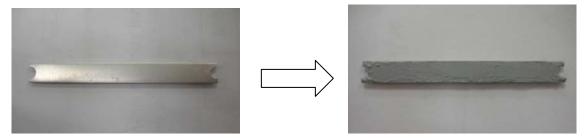
# XZxxx112x-A Application Note

### Introduction

The XZxxx112x-A LED strips provide very high light output, and can be configured to suit a wide rage of applications. However the heat generated during operation, if not handled properly, could shorten the product life significantly. Therefore for optimal performance, proper thermal management should be incorporated to keep it below the rated temperature. This document describes the heat sink attachment procedure.

#### Attachment to Heat sink

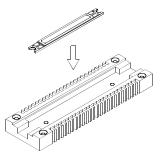
1. Apply a thin layer (0.1  $\sim$  0.2 mm) of thermal grease on the bottom of the XZxxx112x-A LED strip.



Rear surface

Thermal glue on rear surface

2. Press the XZxxx112x-A LED strip firmly on the heat sink to ensure good contact between the heat sink and the LED strip. A guide for heat sink size selection at various driving currents is listed in the table below.



3. A specifically designed electronic circuit is required to power the LED strip. Do not connect the product directly to the main power.

Current (mA)	350	500	600	700
Heat sink surface area (mm²)	10,000	15,000	17,000	21,000

