

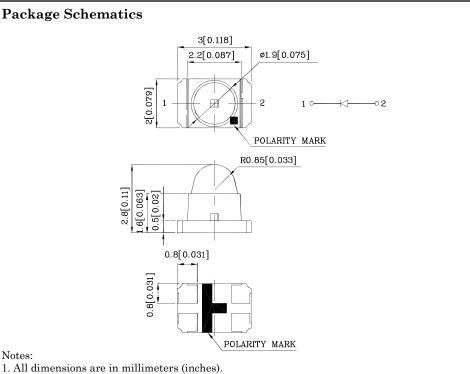
## Part Number: XZM2ACR50WT-2

3.0x2.0mm RIGHT ANGLE SMD LED

# **Features**

- Ideal for indication light on hand held products
- Long life and robust package
- Variety of lens types and color choices available
- Tinned pads for improved solderability
- Package : 2000pcs / reel
- Moisture sensitivity level : level 3
- RoHS compliant





2. Tolerance is  $\pm 0.2(0.008")$  unless otherwise noted.

3. Specifications are subject to change without notice.

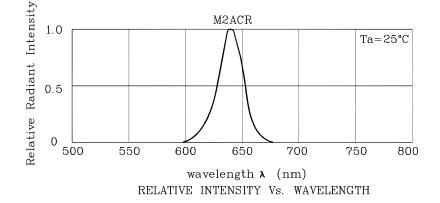
Absolute Maximum Ratings (T <sub>A</sub> =25°C)		M2ACR (AlGaInP)	Unit	
Reverse Voltage	$V_{\mathrm{R}}$	5	V	
Forward Current	ard Current I <sub>F</sub>		mA	
Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width	ifs	150	mA	
Power Dissipation	PD	84	mW	
Operating Temperature	$T_{\rm A}$	$-40 \sim +85$	°C	
Storage Temperature	Tstg	-40 ~ +85	-0	

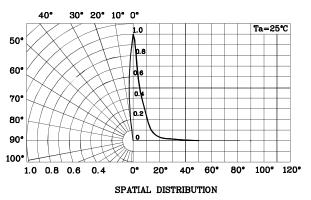
Operating Characteristics (T <sub>A</sub> =25°C)		M2ACR (AlGaInP)	Unit
Forward Voltage (Typ.) (I <sub>F</sub> =20mA)	$V_{\mathrm{F}}$	2.2	V
Forward Voltage (Max.) (I <sub>F</sub> =20mA)	$V_{\mathrm{F}}$	2.8	V
Reverse Current (Max.) (V <sub>R</sub> =5V)	$I_R$	10	uA
Wavelength of Peak Emission (Typ.) (I <sub>F</sub> =20mA)	λP	640	nm
Wavelength of Dominant Emission (Typ.) (I <sub>F</sub> =20mA)	λD	625	nm
Spectral Line Full Width At Half-Maximum (Typ.) (I <sub>F</sub> =20mA)	$ riangle\lambda$	25	nm
Capacitance (Typ.) (V <sub>F</sub> =0V, f=1MHz)	С	27	$_{\rm pF}$

Part Number	Emitting Color	Emitting Material	Lens-color	Luminous Intensity (I <sub>F</sub> =20mA) mcd		Wavelength nm λP	Viewing Angle 20 1/2
				min.	typ.		
XZM2ACR50WT-2	Red	AlGaInP	Water Clear	8000	11990	640	10°

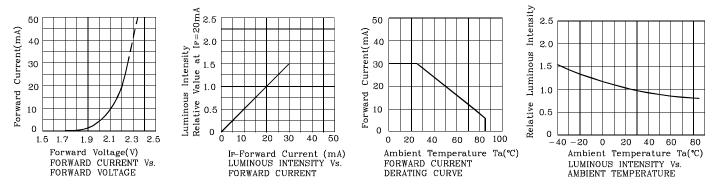
XDSB5714 V1 Layout: Maggie L.







♦ M2ACR



# LED is recommended for reflow soldering and soldering profile is shown below.

Reflow Soldering Profile for SMD Products (Pb-Free Components)

300 (°C) 10 s max 250 4°C/s C/s max 200 150--180 4°C/s max 150 Temperature 30~50s 80~120: 100 50 0 150 0 50 100 200 250 300 (sec) Time Notes: 1. Maximum soldering temperature should not exceed 260°C

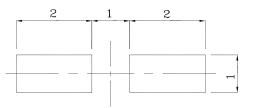
2. Recommended reflow temperature: 145°C-260°C Do not put stress to the epoxy resin during З.

high temperatures conditions

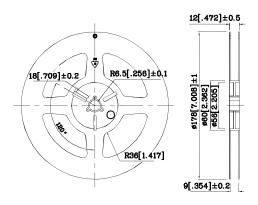


✤ The device has a single mounting surface. The device must be mounted according to the specifications.

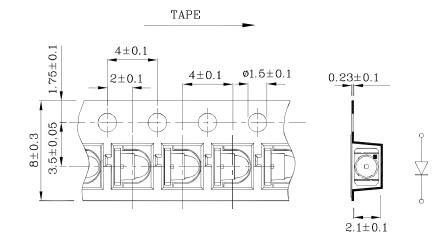
### Recommended Soldering Pattern (Units : mm; Tolerance: ± 0.1)



Reel Dimension



## Tape Specification (Units : mm)



Remarks:

If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

1. Wavelength: +/-1nm

2. Luminous intensity / luminous flux: +/-15\%

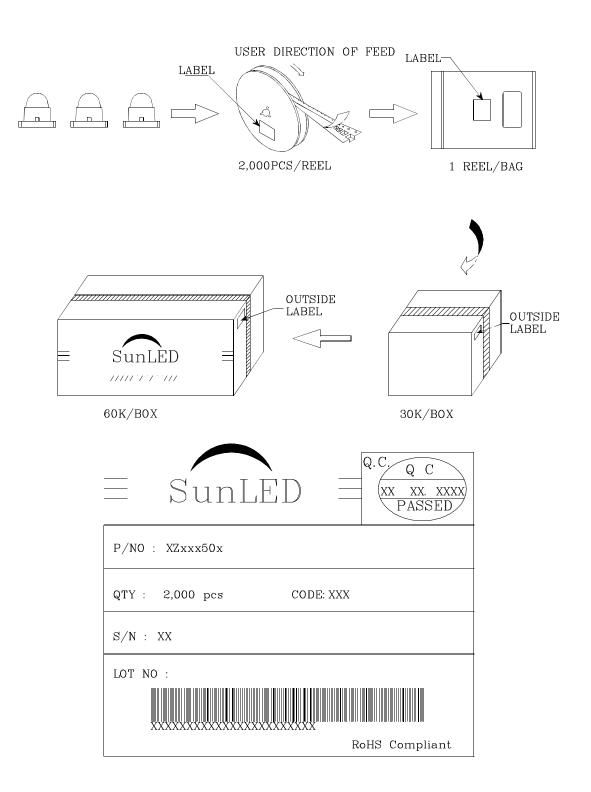
3. Forward Voltage: +/-0.1V  $\,$ 

Note: Accuracy may depend on the sorting parameters.

Mar 23,2011



## PACKING & LABEL SPECIFICATIONS



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