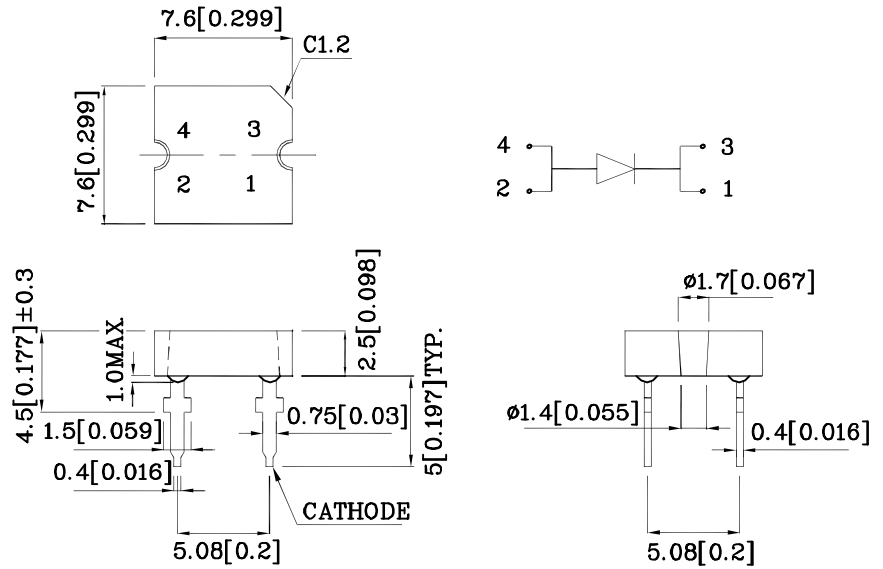


Features

- High current operation for greater luminous output
- Low power consumption and thermal resistance
- Can be used with automatic insertion equipment
- RoHS Compliant



Package Schematics



Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is ± 0.25 (0.01") unless otherwise noted.
3. Specifications are subject to change without notice.

| Absolute Maximum Ratings (T _A =25°C) | | M2ACR (AlGaInP) | Unit |
|--|---------------------|--------------------|------|
| Reverse Voltage | V _R | 5 | V |
| Forward Current | I _F | 30 | mA |
| Forward Current (Peak) 1/10 Duty Cycle 0.1ms Pulse Width | i _{FS} | 150 | mA |
| Power Dissipation | P _D | 84 | mW |
| Operating Temperature | T _A | -40 ~ +85 | °C |
| Storage Temperature | T _{stg} | -40 ~ +85 | |
| Lead Solder Temperature [2mm Below Package Base] | 260°C For 3 Seconds | | |
| Lead Solder Temperature [5mm Below Package Base] | 260°C For 5 Seconds | | |

| Operating Characteristics (T _A =25°C) | | M2ACR (AlGaInP) | Unit |
|--|----------------|--------------------|------|
| Forward Voltage (Typ.) (I _F =20mA) | V _F | 2.2 | V |
| Forward Voltage (Max.) (I _F =20mA) | V _F | 2.8 | V |
| Reverse Current (Max.) (V _R =5V) | I _R | 10 | uA |
| Wavelength of Peak Emission CIE127-2007* (Typ.) (I _F =20mA) | λ _P | 640* | nm |
| Wavelength of Dominant Emission CIE127-2007* (Typ.) (I _F =20mA) | λ _D | 625* | nm |
| Spectral Line Full Width At Half-Maximum (Typ.) (I _F =20mA) | Δλ | 25 | nm |
| Capacitance (Typ.) (V _F =0V, f=1MHz) | C | 27 | pF |

| Part Number | Emitting Color | Emitting Material | Lens-color | Luminous Intensity CIE127-2007* (I _F =20mA) mcd | | Luminous Flux CIE127-2007* (I _F =20mA) mlm | Wavelength CIE127-2007* λP nm | Viewing Angle 2θ 1/2 |
|----------------|-------------------|----------------------|-------------|--|-------------|---|-------------------------------------|----------------------------|
| | | | | min. | typ. | typ. | | |
| XSM2ACR383W | Red | AlGaInP | Water Clear | 400 200* | 895 500* | 1600* | 640* | 110° |

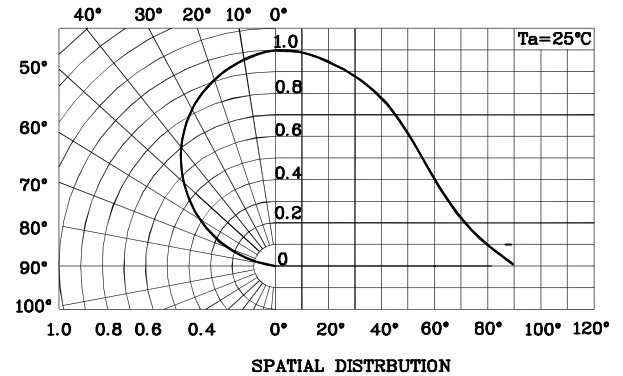
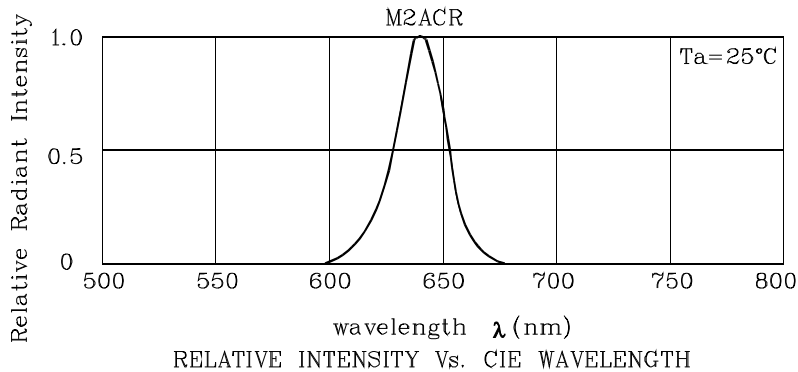
1. θ 1/2 Is the angle from optical centerline where the luminous intensity is 1/2 the optical peak value.

2. Drive current between 10mA and 30mA are recommended for long term performance.

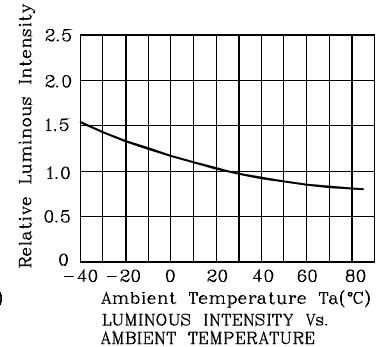
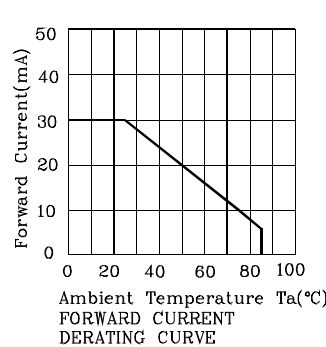
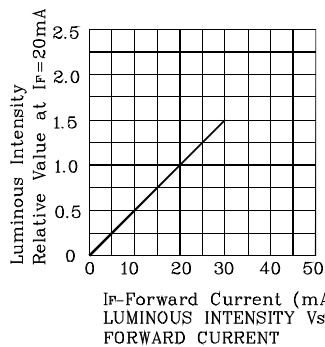
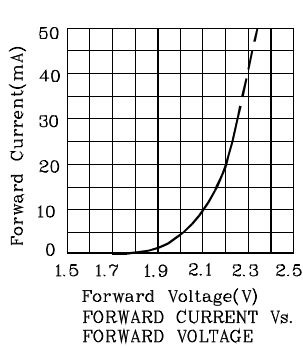
3. Operation at current below 10mA is not recommended.

4. LEDs are binned according to their Luminous intensity.

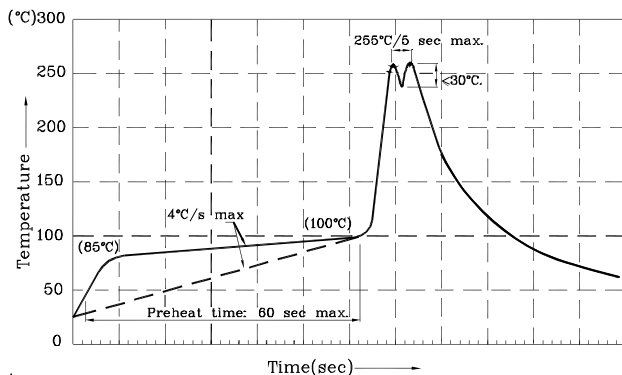
* Luminous intensity / luminous flux value and wavelength are in accordance with CIE127-2007 standards.



❖ M2ACR



Wave Soldering Profile For Thru-Hole Products (Pb-Free Components)



Notes:

1. Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C
2. Peak wave soldering temperature between 245°C ~ 255°C for 3 sec (5 sec max).
3. Do not apply stress to the epoxy resin while the temperature is above 85°C.
4. Fixtures should not incur stress on the component when mounting and during soldering process.
5. SAC 305 solder alloy is recommended.
6. No more than one wave soldering pass.

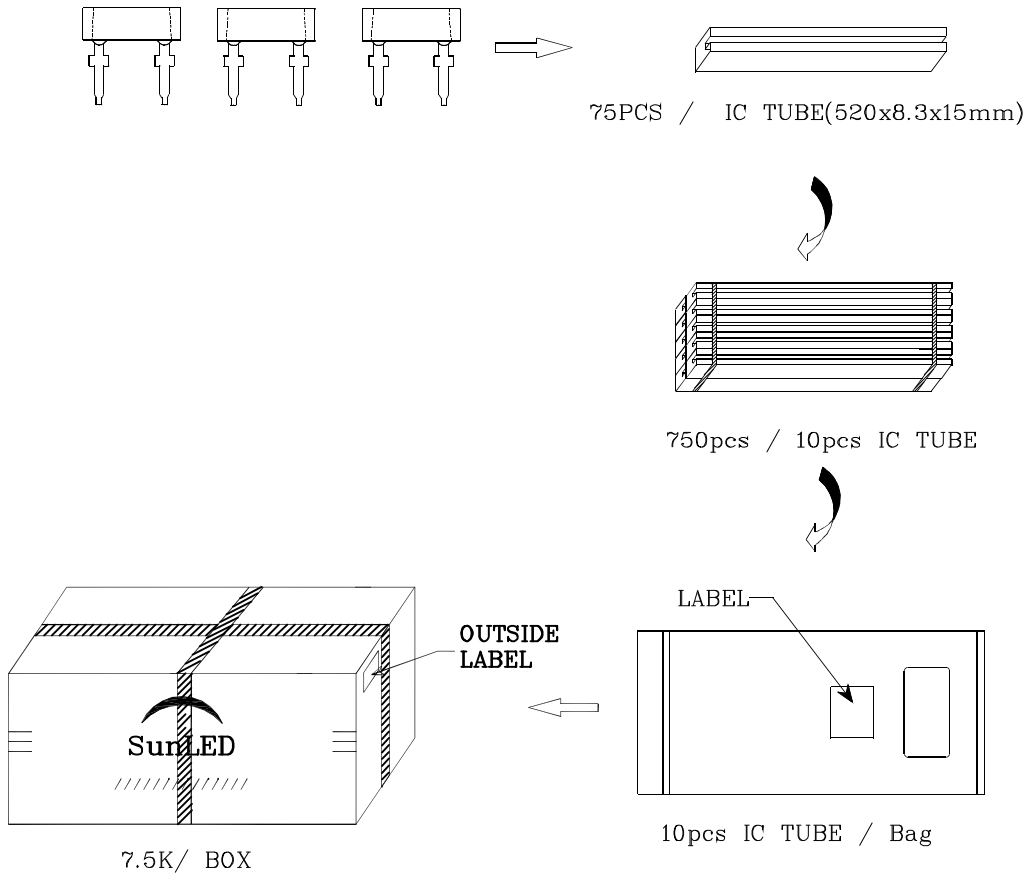
Remarks:


If special sorting is required (e.g. binning based on forward voltage, luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

1. Wavelength: +/-1nm
2. Luminous Intensity / Luminous Flux: +/-15%
3. Forward Voltage: +/-0.1V

Note: Accuracy may depend on the sorting parameters.

PACKING & LABEL SPECIFICATIONS






Q.C. Q.C.

XX XX XXXX

PASSED

| | |
|---|-----------|
| P/NO : XSxxx383x | |
| QTY : 750 pcs | CODE: XXX |
| S/N : XX | |
| LOT NO: | |
|  XXXXXXXXXXXXXXXXXXXXX | |
| RoHS Compliant | |