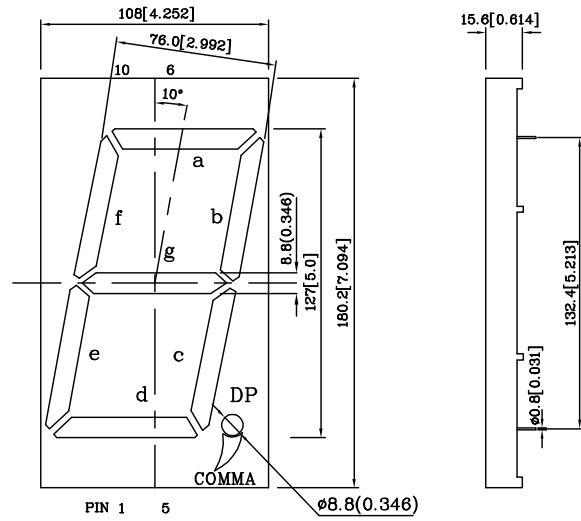
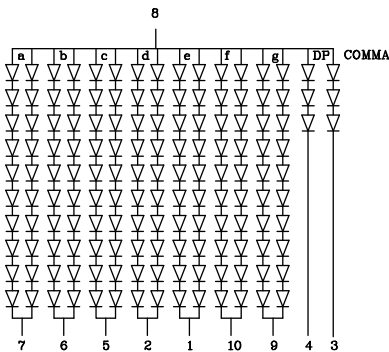


### Features

- 5.0 INCH DIGIT HEIGHT.
- LOW CURRENT OPERATION.
- EXCELLENT CHARACTER APPEARANCE.
- EASY MOUNTING ON P.C. BOARDS OR SOCKETS.
- I.C. COMPATIBLE.
- CATEGORIZED FOR LUMINOUS INTENSITY.
- MECHANICALLY RUGGED.
- STANDARD : GRAY FACE, WHITE SEGMENT.
- RoHS COMPLIANT.



### Notes:

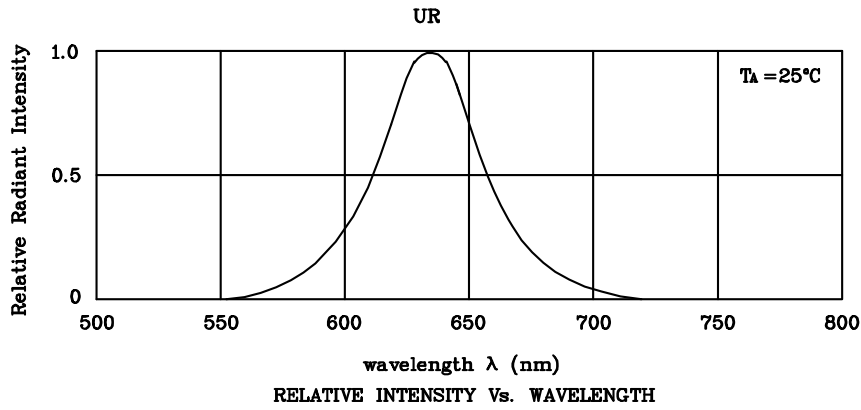
1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.25(0.01")$  unless otherwise noted.
3. Specifications are subject to change without notice.

| Absolute Maximum Ratings<br>(TA=25°C)   |                       | UR<br>(GaAsP/<br>GaP) | Unit |
|---|-----------------------|-----------------------|------|
| Reverse Voltage<br>Per Segment Or (Dp And Comma)  | V <sub>R</sub>        | 50<br>(15)            | V    |
| DC Forward Current<br>Per Segment Or (Dp And Comma)   | I <sub>F</sub>        | 60<br>(30)            | mA   |
| Forward Current (Peak)<br>Per Segment Or (Dp And Comma)<br>1/10 Duty Cycle<br>0.1ms Pulse Width | i <sub>FS</sub>       | 320<br>(160)          | mA   |
| Power Dissipation<br>Per Segment Or (Dp And Comma)  | P <sub>T</sub>        | 1500<br>(225)         | mW   |
| Operating Temperature   | T <sub>A</sub>        | -40 ~ +85             | °C   |
| Storage Temperature   | T <sub>stg</sub>      | -40 ~ +85             |      |
| Lead Solder Temperature<br>[2mm Below Package Base]   | 260°C For 3~5 Seconds |                       |      |

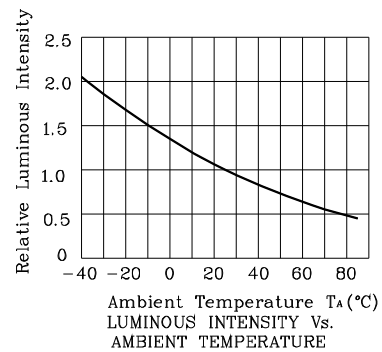
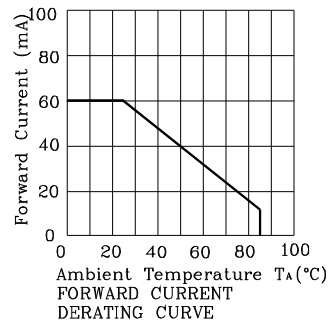
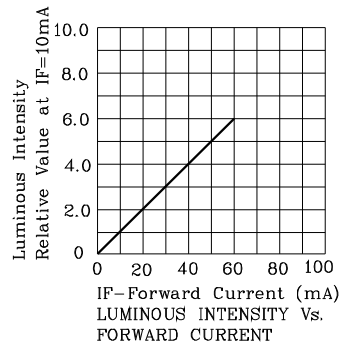
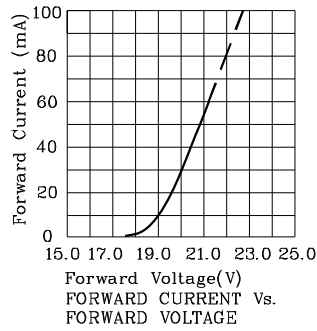
| Operating Characteristics<br>(TA=25°C)   |                | UR<br>(GaAsP/<br>GaP) | Unit |
|--|----------------|-----------------------|------|
| Forward Voltage (I <sub>F</sub> =10mA) (Typ.)<br>Per Segment Or (Dp And Comma)     | V <sub>F</sub> | 19.0<br>(5.7)         | V    |
| Forward Voltage (I <sub>F</sub> =10mA) (Max.)<br>Per Segment Or (Dp And Comma)     | V <sub>F</sub> | 25.0<br>(7.5)         | V    |
| Reverse Current (V <sub>R</sub> =50V(15V)) (Max.)<br>Per Segment Or (Dp And Comma) | I <sub>R</sub> | 20<br>(10)            | µA   |
| Wavelength Of Peak Emission (Typ.)<br>(I <sub>F</sub> =10mA)                       | λ <sub>P</sub> | 627                   | nm   |
| Wavelength Of Dominant Emission<br>(Typ.)<br>(I <sub>F</sub> =10mA)                | λ <sub>D</sub> | 625                   | nm   |
| Spectral Line Full Width At Half-<br>Maximum (Typ.)<br>(I <sub>F</sub> =10mA)      | Δλ             | 45                    | nm   |
| Capacitance (Per Segment) (Typ.)<br>(V <sub>F</sub> =0V, f=1MHz)                   | C              | 15                    | pF   |

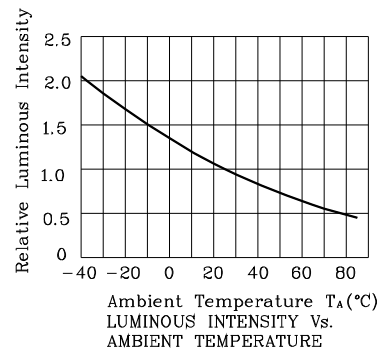
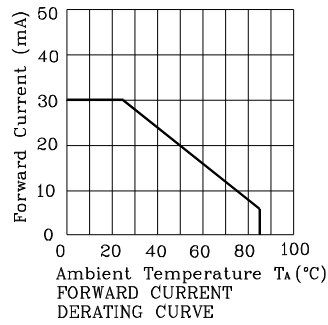
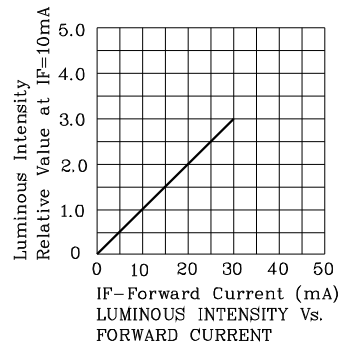
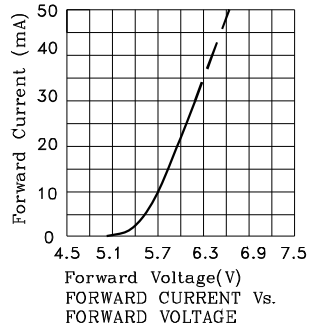


| Part Number                  | Emitting Color | Emitting Material | Luminous Intensity<br>(I <sub>F</sub> =10mA)<br>ucd | Wavelength<br>nm<br>λ <sub>P</sub> | Description |                                |
|------------------------------|----------------|-------------------|---|------------------------------------|-------------|--------------------------------|
|                              |                |                   | min.  | typ.                               |             |                                |
| XDUR127A-A                   | Red            | GaAsP/GaP         | 18000   | 52290                              | 627         | Common Anode, Rt. Hand Decimal |
| Published Date : JAN 08,2008 |                |                   |   |                                    |             |                                |
| Drawing No : XDSA0151        |                |                   |   |                                    |             |                                |
| V5                           |                |                   |   |                                    |             |                                |
| Checked : Shin Chi           |                |                   |   |                                    |             |                                |
| P.1/5                        |                |                   |   |                                    |             |                                |

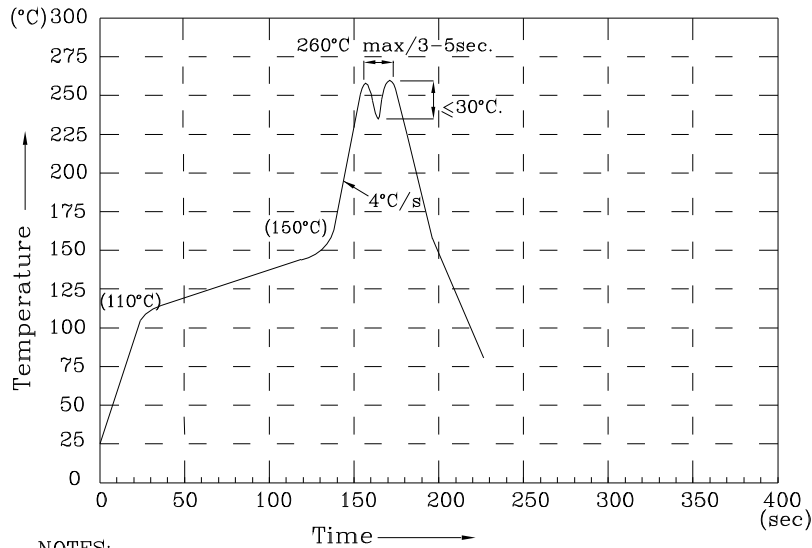


❖ UR





Wave Soldering Profile For Lead-free Through-hole LED.



NOTES:

- 1.Recommend the wave temperature 245°C~260°C.The maximum soldering temperature should be less than 260°C.
- 2.Do not apply stress on epoxy resins when temperature is over 85 degree°C.
- 3.The soldering profile apply to the lead free soldering (Sn/Cu/Ag alloy).
- 4.No more than once.

Remarks:

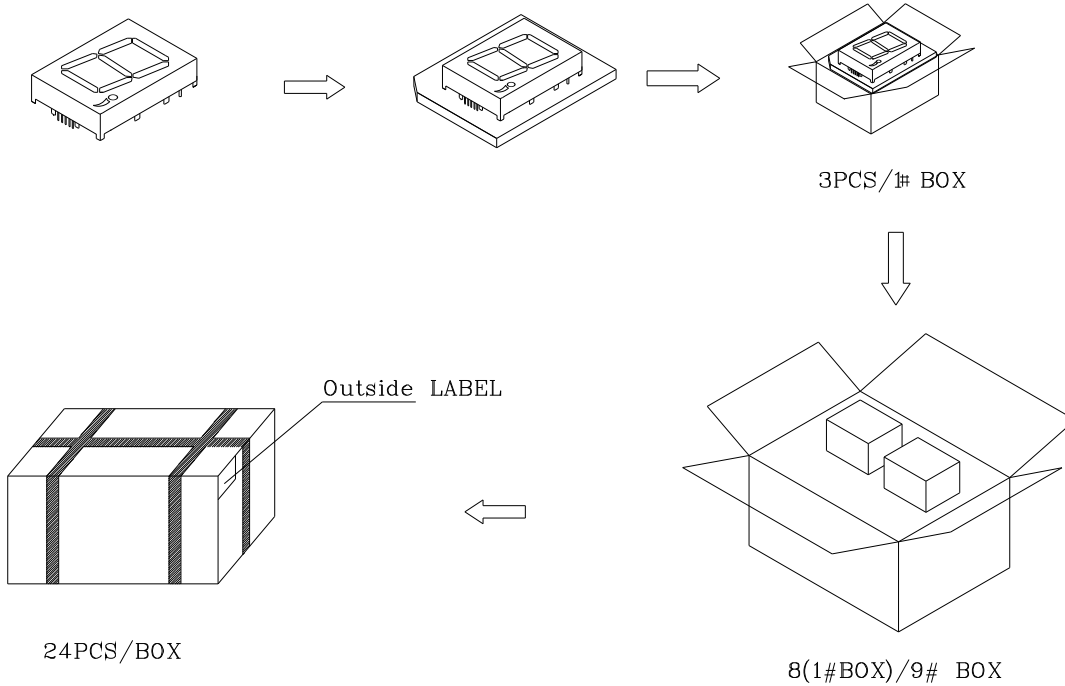
If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

1. Wavelength: +/-1nm
2. Luminous intensity / luminous flux: +/-15%
3. Forward Voltage: +/-0.1V

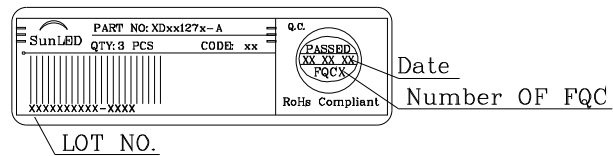
Note: Accuracy may depend on the sorting parameters.

**PACKING & LABEL SPECIFICATIONS**

**XDUR127A-A**



Inside LABEL Paste On The 1# Box



Outside LABEL Paste On The Box

