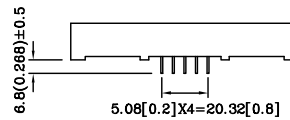
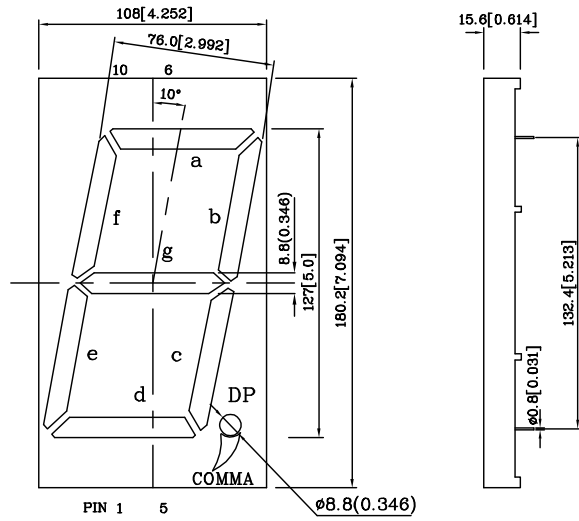
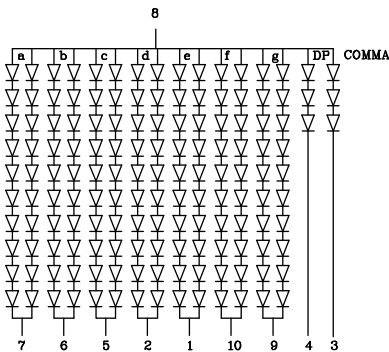


Features

- 5.0 INCH DIGIT HEIGHT.
- LOW CURRENT OPERATION.
- EXCELLENT CHARACTER APPEARANCE.
- EASY MOUNTING ON P.C. BOARDS OR SOCKETS.
- I.C. COMPATIBLE.
- CATEGORIZED FOR LUMINOUS INTENSITY.
- MECHANICALLY RUGGED.
- STANDARD : GRAY FACE, WHITE SEGMENT.
- RoHS COMPLIANT.



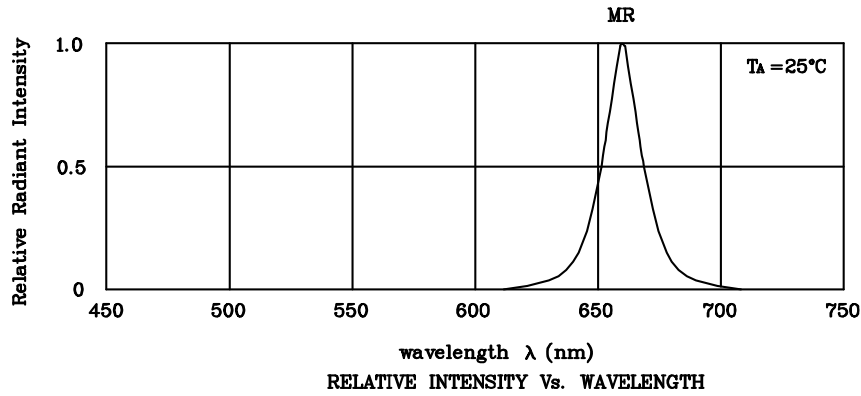
Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is $\pm 0.25(0.01")$ unless otherwise noted.
3. Specifications are subject to change without notice.

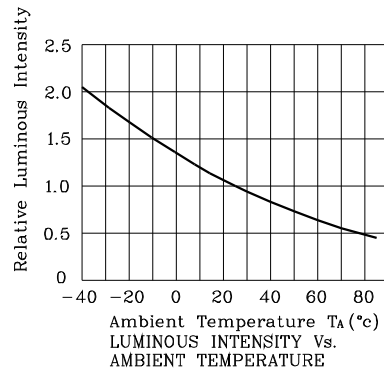
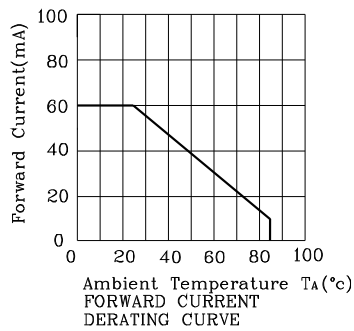
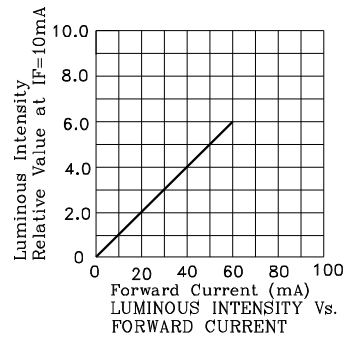
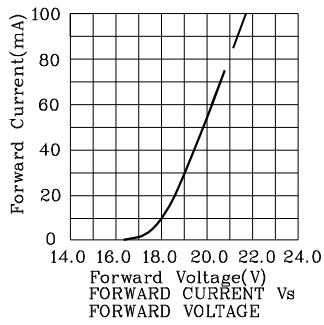
Absolute Maximum Ratings (TA=25°C)		MR (GaAlAs)	Unit
Reverse Voltage Per Segment Or (Dp And Comma)	VR	50 (15)	V
DC Forward Current Per Segment Or (Dp And Comma)	IF	60 (30)	mA
Forward Current (Peak) Per Segment Or (Dp And Comma) 1/10 Duty Cycle 0.1ms Pulse Width	iFS	310 (155)	mA
Power Dissipation Per Segment Or (Dp And Comma)	PT	1500 (225)	mW
Operating Temperature	TA	-40 ~ +85	°C
Storage Temperature	Tstg	-40 ~ +85	
Lead Solder Temperature [2mm Below Package Base]	260°C For 3~5 Seconds		

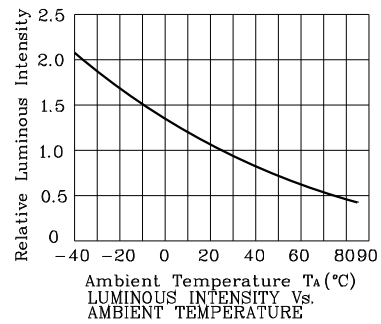
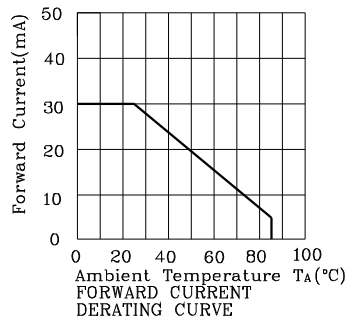
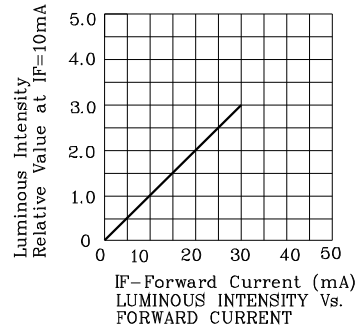
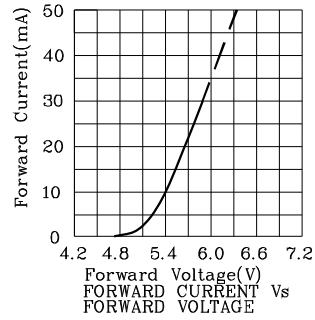
Operating Characteristics (TA=25°C)		MR (GaAlAs)	Unit
Forward Voltage (IF=10mA) (Typ.) Per Segment Or (Dp And Comma)	VF	18.0 (5.4)	V
Forward Voltage (IF=10mA) (Max.) Per Segment Or (Dp And Comma)	VF	25.0 (7.5)	V
Reverse Current (VR=50V(15V)) (Max.) Per Segment Or (Dp And Comma)	IR	20 (10)	uA
Wavelength Of Peak Emission (Typ.) (IF=10mA)	λ P	660	nm
Wavelength Of Dominant Emission (Typ.) (IF=10mA)	λ D	640	nm
Spectral Line Full Width At Half- Maximum (Typ.) (IF=10mA)	Δλ	20	nm
Capacitance (Per Segment) (Typ.) (VF=0V, f=1MHz)	C	45	pF

Part Number	Emitting Color	Emitting Material	Luminous Intensity (IF=10mA) ucd	Wavelength nm λ P	Description	
			min.	typ.		
XDMR127A-A	Red	GaAlAs	44000	131990	660	Common Anode, Rt. Hand Decimal

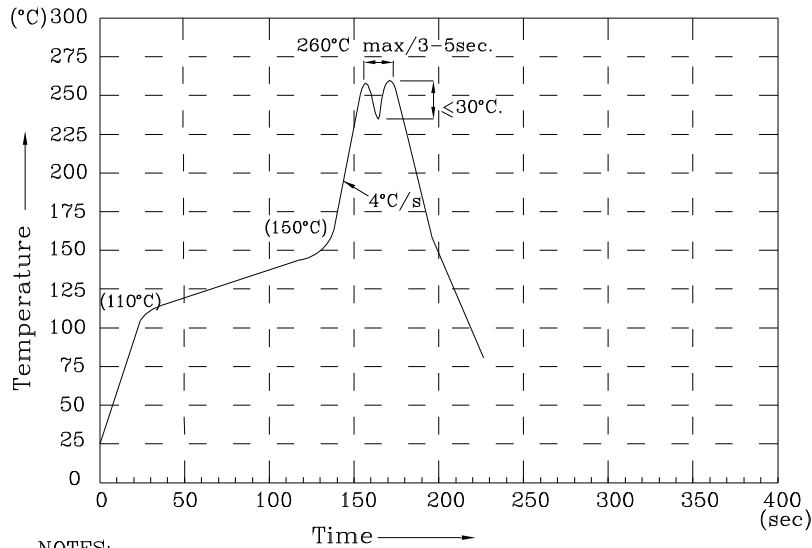


❖ MR





Wave Soldering Profile For Lead-free Through-hole LED.



NOTES:

- 1.Recommend the wave temperature 245°C~260°C.The maximum soldering temperature should be less than 260°C.
- 2.Do not apply stress on epoxy resins when temperature is over 85 degree°C.
- 3.The soldering profile apply to the lead free soldering (Sn/Cu/Ag alloy).
- 4.No more than once.

Remarks:

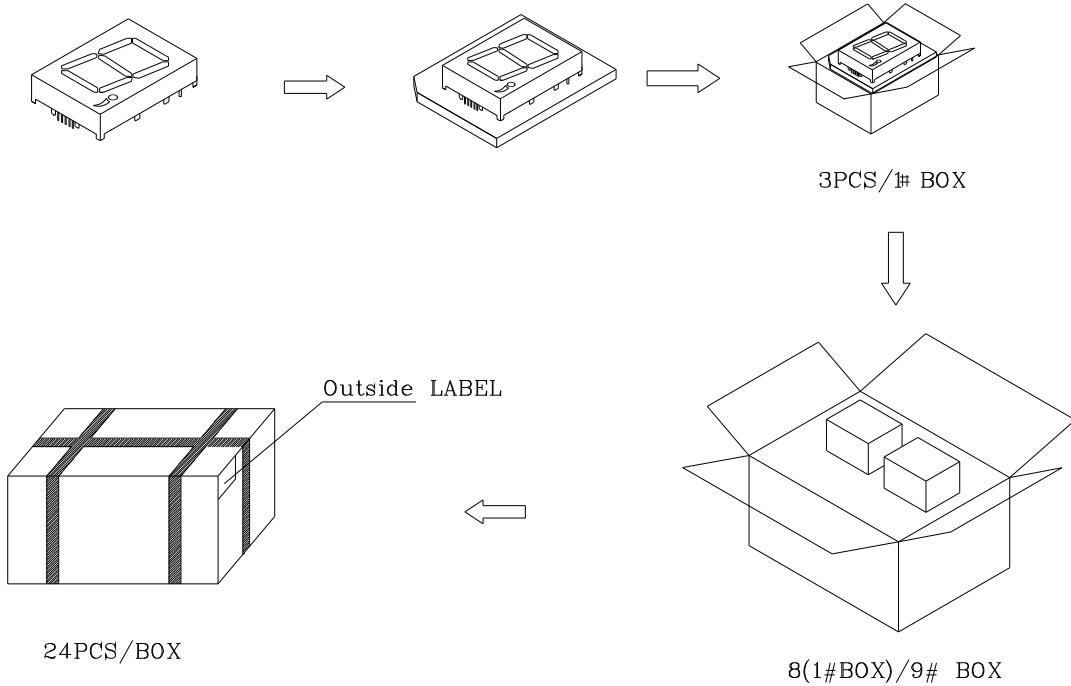
If special sorting is required (e.g. binning based on forward voltage, Luminous intensity / luminous flux, or wavelength), the typical accuracy of the sorting process is as follows:

1. Wavelength: +/-1nm
2. Luminous intensity / luminous flux: +/-15%
3. Forward Voltage: +/-0.1V

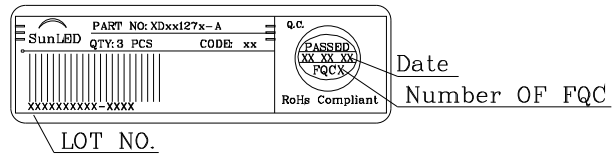
Note: Accuracy may depend on the sorting parameters.

PACKING & LABEL SPECIFICATIONS

XDMR127A-A



Inside LABEL Paste On The 1# Box



Outside LABEL Paste On The Box

